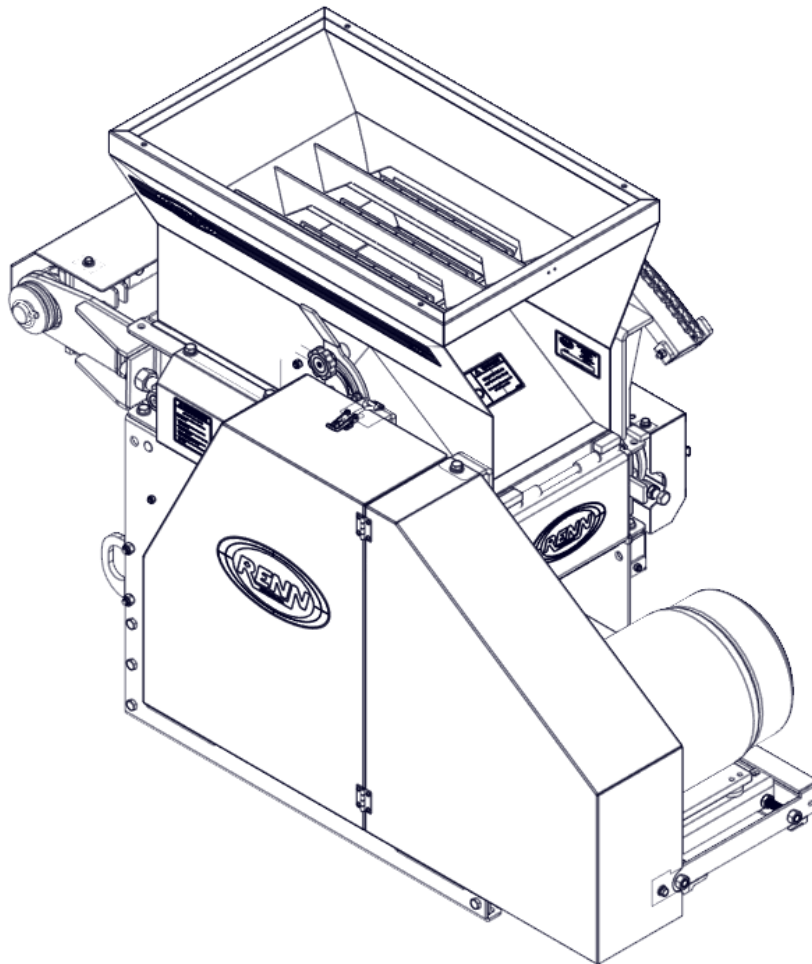


RENN

A DIVISION OF *Degelman*

RMC-12 ELECTRIC Operator's & Parts Manual P.T.O. Model No. 911200-0220.06



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Note: Motor not included.

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INTRODUCTION

Congratulations on your decision to purchase a Renn Roller Mill. This machine has been designed to provide you with the highest standards of quality, reliability and durability. This manual has been prepared to familiarize you with the operation and maintenance of your mill. We urge you to read the publication carefully and refer to it extensively for correct operating procedure.

The Renn Roller Mill is designed to give the operator a maximum capacity and working surface through the use of a large diameter roll. Added to this is a convenient method of roll removal and a new process of roll adjustment, giving the operator infinite control of feed quality. The unit is constructed in a solid manner, giving you value for your dollar and a mill that will last.

This manual includes a Warranty Policy, a Safety Section, and a Lubrication and Maintenance Schedule. We urge you to read through this information carefully. This will help ensure the safe and trouble-free operation of your mill. All information, illustrations and specifications in this manual are based on the latest product information available. We, the manufacturer, reserve the right to make any changes at any time without prior notice.

LIMITED WARRANTY



A DIVISION OF *Degelman*

• NEW EQUIPMENT WARRANTY

Subject to the limitations and exclusions set out herein, RENN Mill Center LP. ("Renn") warrants that if any component or part of a machine manufactured by RENN proves to be defective in material or workmanship within

1. (1) year from the delivery date of the original sale to a purchaser who purchases the equipment for their own farming operation use; OR
2. (90) days from the delivery date of the original sale to any other purchaser.

Renn will at RENN's option either repair or replace the defective part without charge. No payments will be made in lieu of repair to the machine. This limited warranty may be enforced by the first purchaser or first consumer user; all subsequent purchasers acquire the product "as is" without any benefit of this limited warranty.

• LIMITATIONS AND EXCLUSIONS

This limited warranty by RENN does not extend to or include:

1. New tires - installed on the equipment which are subject to a separate warranty by the tire manufacturer—see warranty sheet included with your owners manual. All warranty claims must be submitted to the tire manufacturer for approval and payment.
2. Used tires
3. Drive Belts
4. Drive Chains

This limited warranty covers defects in material and workmanship in the parts manufactured by RENN except:

1. Damage resulting from accident, misuse, abuse, neglect or from other than normal and ordinary use of the equipment.
2. Damage resulting from failure to clean or use the product in accordance with the manufacturer's instructions.
3. RENN reserves the manufacturer's right to determine the responsibility for damage as detailed in 1 and 2 above.

RENN shall, as to each defect, be released from all obligations and liabilities under this warranty if;

1. The equipment shall have been operated with any accessory, equipment, component or part not manufactured by RENN or not approved for use by RENN.
2. The equipment shall have been repaired, altered or modified without RENN's approval or if the equipment shall have been operated subsequent to its involvement in an accident or breakdown unless the purchaser furnishes reasonable evidence that such repair, modification or operation subsequent to its involvement in an accident or breakdown was not the cause of the defect;
3. If the purchaser or consumer does not, within 30 days from the date of discovery of the defect, return the defective machine, accessory, equipment component or part at the purchaser's or users expense to an authorized dealer, purchaser shall be responsible for submission of reasonable evidence or proof of date of discovery of subsequent defect.

• WARRANTY AND PARTS REPLACED BY WARRANTY

RENN further warrants that if any genuine RENN part or component utilized by authorized RENN dealers in accordance with this limited warranty proves to be defective in material or workmanship within 90 days of such utilization, RENN will, at RENN's option either repair or replace the defective part without charge. Purchaser shall be responsible for any shipping charges including freight to and from the place where the warranty work is done or performed.

• WHAT YOU MUST DO TO ENFORCE THIS WARRANTY

1. Warranty services must be performed by a dealer authorized by RENN. The purchaser must, at the purchaser's expense, deliver, mail or ship the defective part to any duly authorized dealer in the purchaser's area. If the purchaser is unable to locate a dealer in the purchaser's area, please contact RENN. RENN will either refer you to an authorized dealer or instruct you where to return the product. Do not return the product to RENN, without RENN's prior authorization
2. Purchaser must pay any postage, shipping charges, insurance costs, freight and other expenses to and from the place where the warranty work is done or performed if required to return equipment or any component or part to an authorized dealer or as directed by RENN. Purchaser shall be obligated to pay any premium payable for overtime labour if overtime is incurred as a result of a request by the purchaser.

• UNAPPROVED SERVICE OR MODIFICATION

All obligations of RENN under this warranty shall be terminated:

1. If service is performed by someone other than a dealer authorized by RENN or,
2. If equipment is altered or modified in ways not approved by RENN.

Accidents and normal maintenance

This warranty covers only defective material and workmanship. It does not cover depreciation or damage caused by normal wear, accident, improper maintenance, improper protection in storage or improper use. The cost of normal maintenance and replacement of service items, oil filters, cutting parts, tires, bearings, chains, sprockets or brake parts shall be paid for by the purchaser.

• NO REPRESENTATION OR IMPLIED WARRANTY

1. Where permitted by law, neither RENN nor any company affiliated with it makes any warranties, representation or promises expressed or implied as to the quality or performance of its products other than those set forth above.
2. RENN makes no warranty of merchantability or fitness for a particular purpose.

• IMPROVEMENTS OR CHANGES

RENN reserves the right to make improvements or changes in design and specifications at any time without incurring any obligation to owners of previously sold units.

• WARRANTY CLAIM PROCEDURE

Warranty Claim Form must be delivered to RENN within 60 days after the warranty work was performed. Defective parts must be held for inspection for 90 days after the work was performed. RENN may request that parts be returned to the RENN factory for inspection. If approved, RENN will issue a credit within 60 days of receiving the warranty claim.

• ACKNOWLEDGEMENT REQUIRED

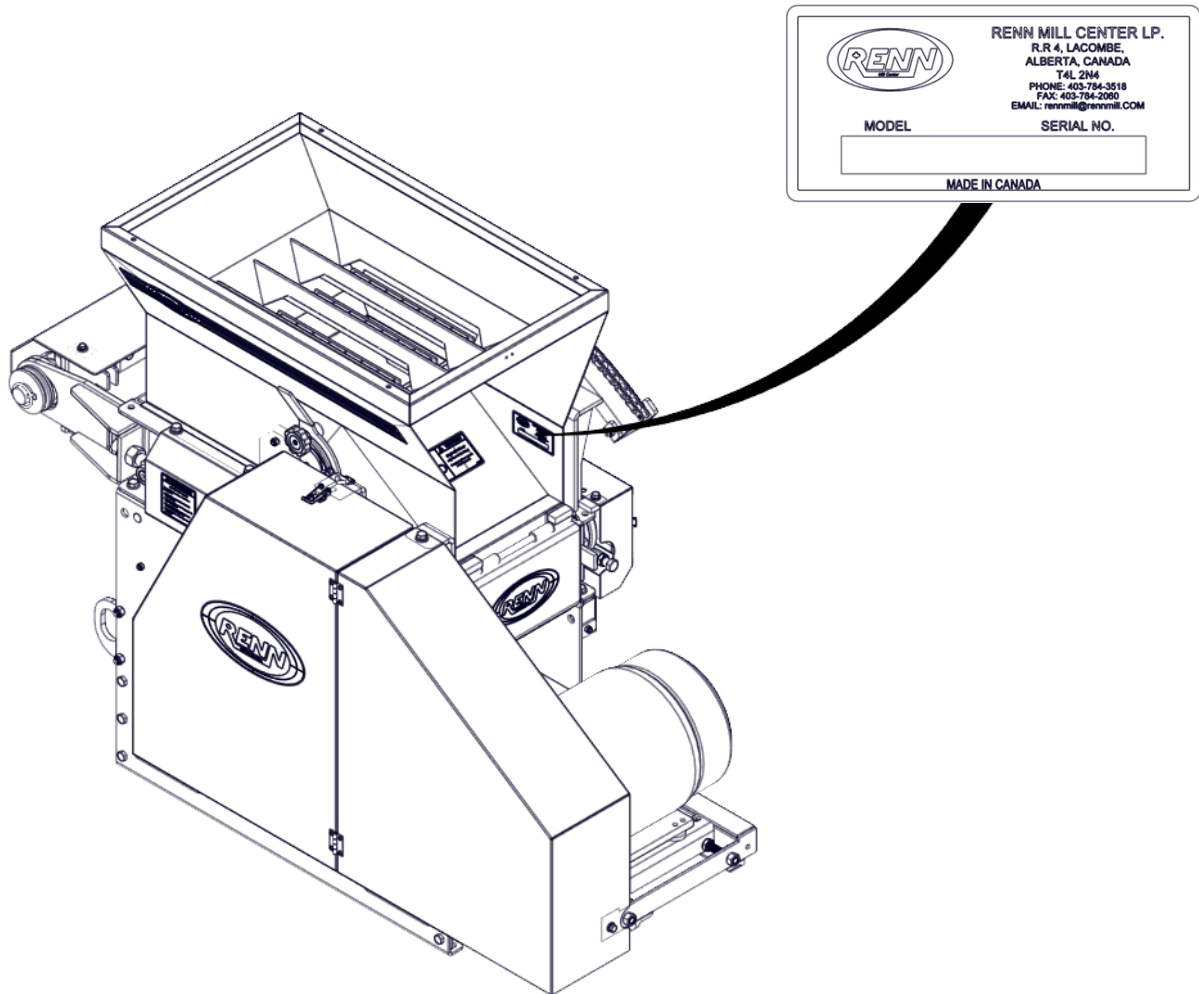
RENN shall have no obligation under this warranty unless the "Warranty Registration" included with your owners manual signed by purchaser and dealer is delivered to RENN within 30 days from the date of sale.

IMPORTANT NOTICE

To activate warranty coverage, the owner / dealer must complete the Warranty Registration form that can be found online and return to RENN Mill Center LP. R.R. 4, Lacombe, Alberta, Canada, T4L 2N4 within 30 days of retail sale.

MILL SERIAL NUMBER LOCATION

The serial number plate is located on the inside face of the back panel of the top hopper, on the driver's side of the machine.



Note: Motor not included.

IMPORTANT: For fast, correct service when ordering parts, provide the following information to your local Renn Dealer:

- 1) The model number
- 2) The serial number

This information is essential when ordering parts for your Renn Roller Mill.



2 SAFETY

Safety Alert Symbol

This Safety Alert symbol means

**ATTENTION!
BE ALERT!
YOUR SAFETY IS
INVOLVED!**



The Safety Alert symbol identifies important safety messages on the Renn Mill and in the manual. When you see this symbol, be alert to the possibility of personal injury or death. Follow the instructions in the safety message.

Why is SAFETY important to you?

3 Big Reasons

Accidents Disable and Kill

Accidents Cost

Accidents Can Be Avoided

SIGNAL WORDS:

Note the use of the signal words **DANGER**, **WARNING**, and **CAUTION** with the safety messages. The appropriate signal word for each message has been selected using the following guidelines:

DANGER -

Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations, typically for machine components that, for functionality purposes, cannot be guarded.

WARNING -

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

CAUTION -

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

2 SAFETY



You are responsible for the SAFE operation and maintenance of your Renn Roller Mill. YOU must ensure that you and anyone else who is going to operate, maintain or work around the mill be familiar with the operating and maintenance procedures and related SAFETY information contained in this manual. This manual will take you step-by-step through your working day and will alert you to all good safety practices that should be adhered to while operating the mill.

Remember, YOU are the key to safety. Good safety practices not only protect you but also the people around you. Make these practices a working part of your safety program. Be certain that EVERYONE operating this equipment is familiar with the recommended operating and maintenance procedures and follows all the safety precautions. Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

- Mill owners must give operating instructions to operators or employees before allowing them to operate the mill, and at least annually thereafter per OSHA regulation 1928.57.
- The most important safety device on this equipment is a SAFE operator. It is the operator's responsibility to read and understand ALL Safety and Operating instructions in the manual and to follow them. All accidents can be avoided.
- A person who has not read and understood all operating and safety instructions is not qualified to operate the machine. An untrained operator exposes himself and bystanders to possible serious injury or death.
- Do not modify the equipment in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment.
- Think SAFETY! Work SAFELY!

2.1 General Safety

1. Read and understand the Operator's Manual and all safety signs before operating, maintaining or adjusting the mill.
2. Only trained, competent persons should operate the mill. An untrained operator is not qualified to operate the machine.
3. Have a first-aid kit available for use, should the need arise, and know how to use it.
4. Have a fire extinguisher available for use, should the need arise, and know how to use it.
5. Wear appropriate protective gear. This list includes but is not limited to:
 - A hard hat
 - Protective shoes with slip resistant soles
 - Protective goggles
 - Hearing protection
5. Place all controls in neutral, stop the motor, and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
6. Review safety related items with all personnel annually.

2 SAFETY



2.2 Operating Safety

1. Read and understand the Operator's Manual and all safety signs before using.
2. Place all controls in neutral, stop the motor, and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
3. Install and secure all guards and shields before starting or operating.
4. Keep hands, feet, hair and clothing away from all moving and/or rotating parts.
5. Clear the area of all bystanders, especially children, before starting.
6. The mill is designed to process small grains and like materials. The processing of dissimilar or corrosive materials may void your warranty. Please contact the factory for further details.
7. Keep the mill level during use.
8. Review safety instructions annually.

2.3 Maintenance Safety

1. Review the Operator's Manual and all safety items before working with, maintaining or operating the mill.
2. Place all controls in neutral, stop the motor, and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
3. Follow good shop practices:
 - Keep the servicing area clean and dry.
 - Be sure electrical outlets and tools are properly grounded.
 - Use adequate lighting for the job at hand.
4. Keep hands, feet, clothing and hair away from all moving and/or rotating parts.
5. Clear the area of bystanders, especially children, when carrying out any maintenance and repairs or making any adjustments.
6. Be sure all guards are in place and secured when maintenance work is completed.
7. Use only tools, jacks and hoists of sufficient capacity for the job.

2.4 Safety Decals

1. Keep safety decals clean and legible at all times.
2. Replace safety decals that are missing or have become illegible.
3. Replaced parts that displayed a safety decal should also display the same decal.
4. Safety decals are available through your authorized Renn Dealer.

HOW TO INSTALL SAFETY SIGNS:

- Be sure that the installation area is clean and dry.
- Decide on the exact position before you remove the backing paper.
- Align the sign over the specified area and carefully press the small portion with the exposed sticky backing in place.
- Slowly peel back the remaining paper and carefully smooth the remaining portion of the sign in place.
- Small air pockets can be pierced with a pin and smoothed out using the piece of sign backing paper.

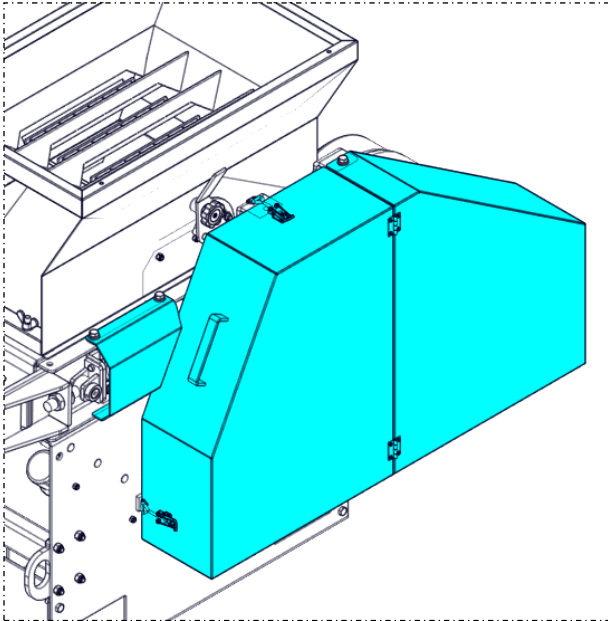
2 SAFETY



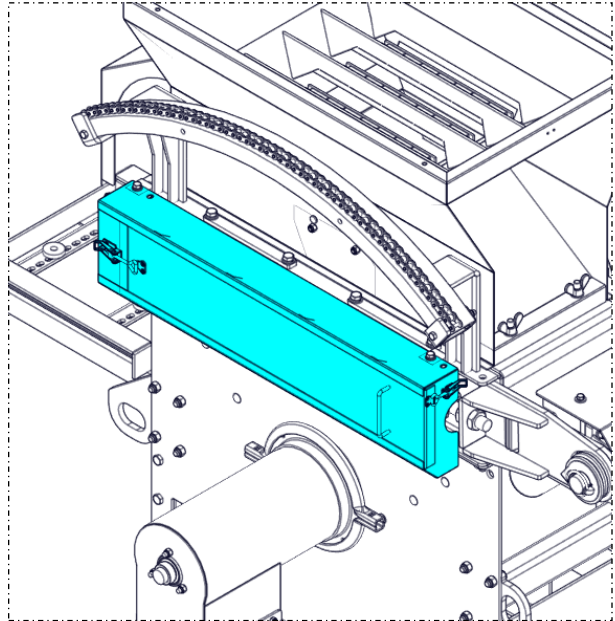
2.5 Safety Shield Placement

After servicing or maintenance, these shields should be back in place.

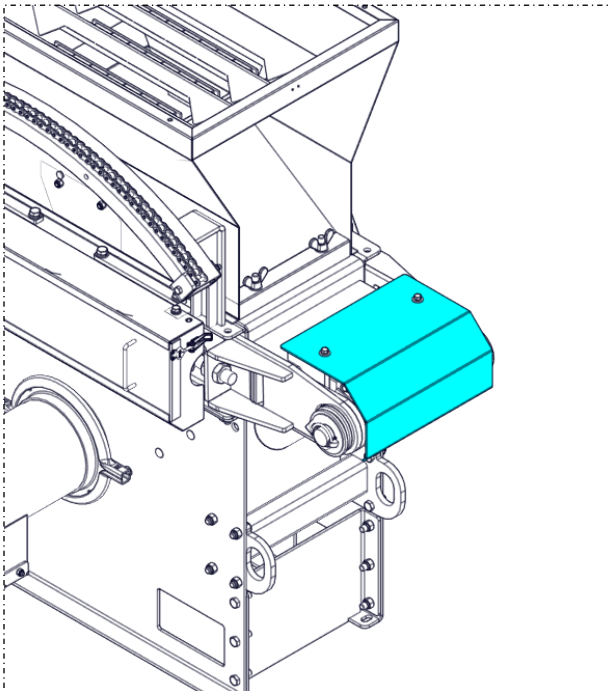
Front Shield



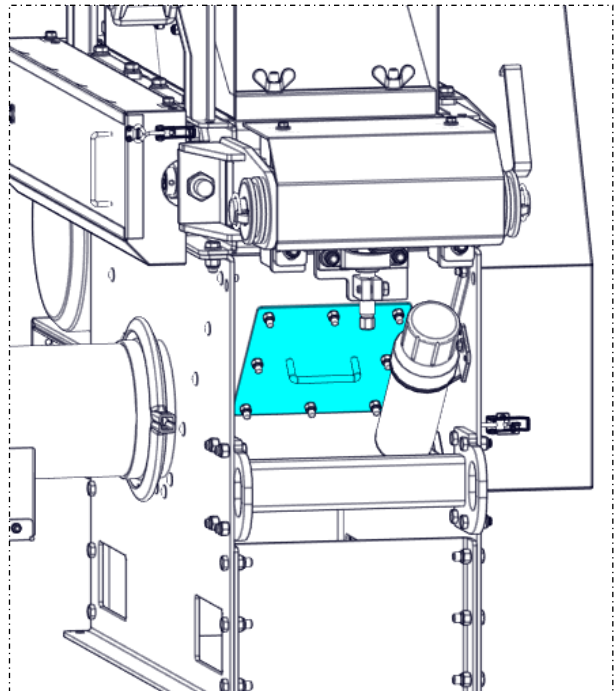
Rear Shield



Cam Shield



Inspection Door



2 SAFETY



2.6 Sign-off Form

Anyone operating and/or maintaining the mill must read and clearly understand ALL of the Safety, Operating, and Maintenance information presented in this manual.

Do not operate or allow anyone else to operate this equipment until such information has been reviewed. Review this information annually, before the season start-up.

Make these periodic reviews of SAFETY and OPERATION a standard practice for all of your equipment. We feel that an untrained operator is unqualified to operate this machine. A sign-off sheet is provided for your record keeping to show that all personnel who will be working with the equipment have read and understood the information in the Operator's Manual and have been instructed in the operation of the equipment.

Sign-off Form

<i>DATE</i>	<i>EMPLOYEE SIGNATURE</i>	<i>EMPLOYER SIGNATURE</i>

3 DECAL LOCATIONS

3.1 Safety Decal Locations

The types of safety decals and the locations on the equipment are shown in the following illustrations. Good safety requires that you familiarize yourself with the various safety decals, the type of warning and the area, or particular function related to that area, that requires your SAFETY AWARENESS.

- THINK SAFETY!!, WORK SAFELY!!



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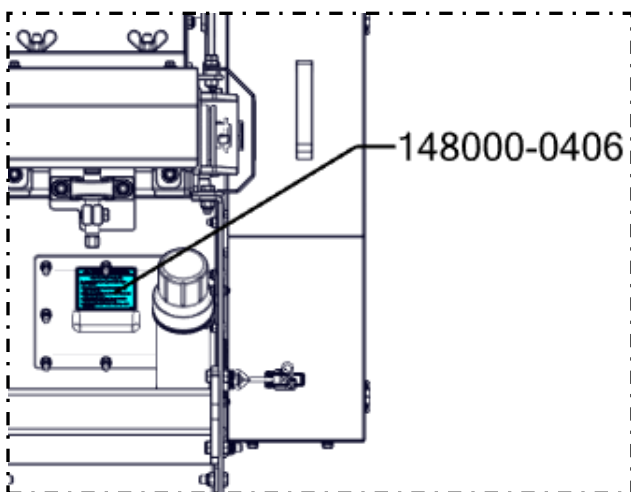
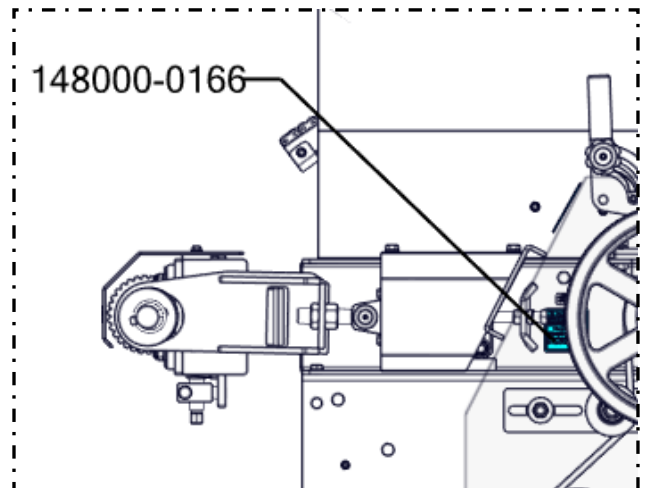
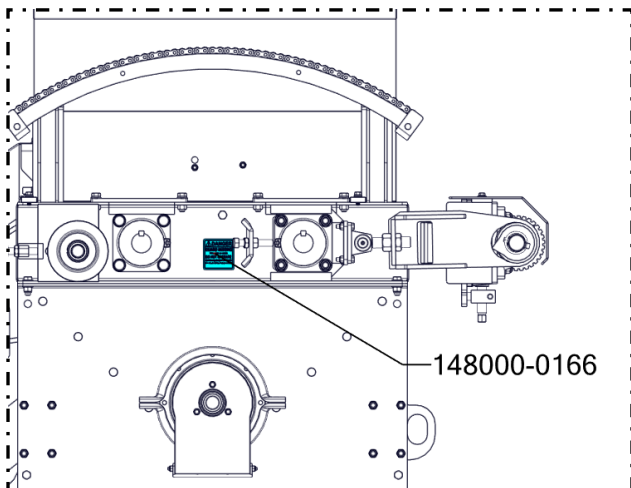
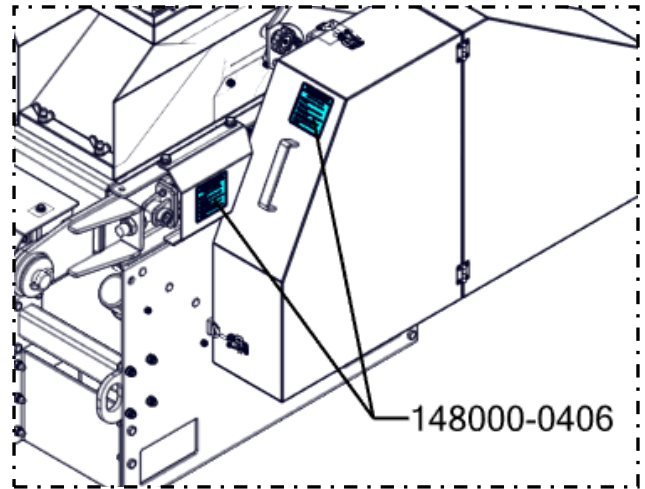
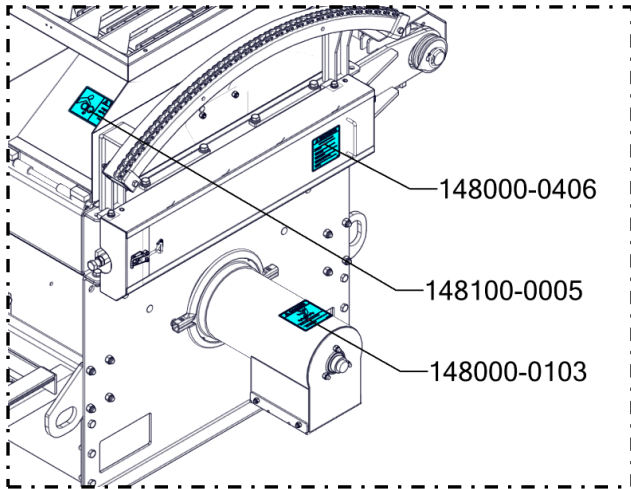


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REMEMBER - If safety decals have been damaged, removed, or become illegible, or if parts that have been replaced that previously displayed safety decals do not contain safety decals, new decals must be applied. New safety decals are available from your authorized dealer.

3 DECAL LOCATIONS

3.1 Safety Decal Locations



3 DECAL LOCATIONS

3.2 Information Decal Locations

The types of informational and operational decals and locations on the equipment are shown in the following illustrations. Good operation requires that you familiarize yourself with the various operational decals, the type of warning and the area, or particular function related to that area, that requires your AWARENESS.

- WORK SAFELY!!



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148700-0051



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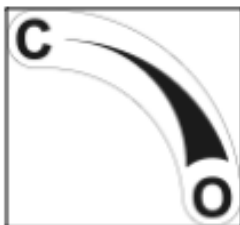
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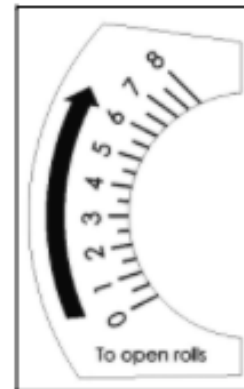
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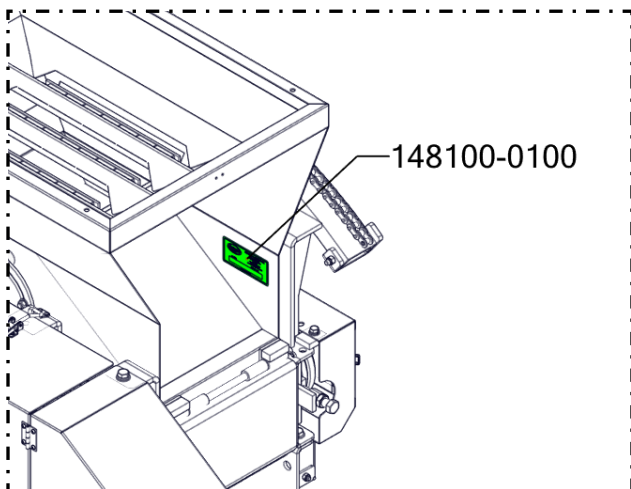
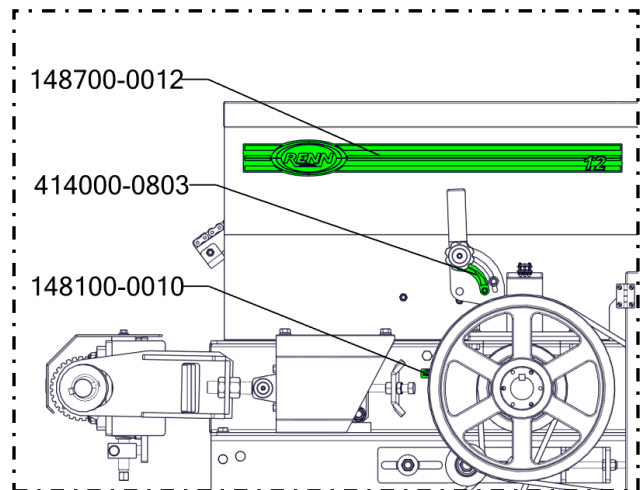
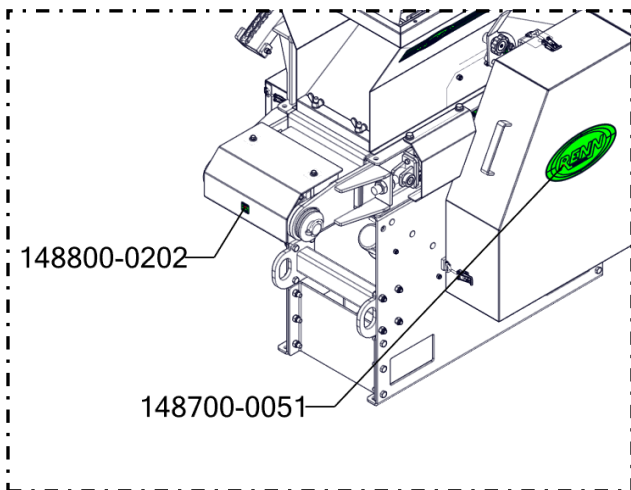
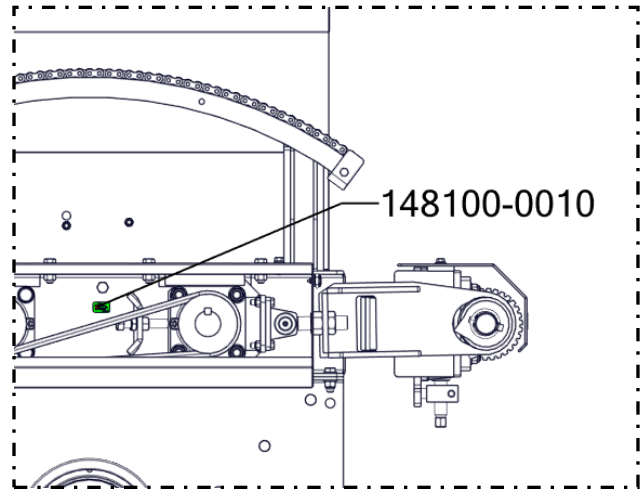
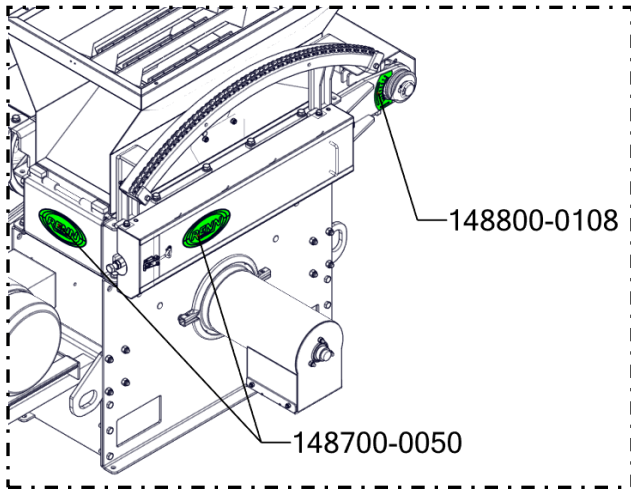
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3 DECAL LOCATIONS

3.2 Information Decal Locations



Note: Motor not included.

4 OPERATION

4.1 To the New Operator or Owner

The Renn Mill is designed to receive dry grain from an auger, process it, and deposit it via the discharge auger. Be familiar with the machine before starting.

In addition to the design and configuration of equipment, hazard control and accident prevention are dependent upon the awareness, concern, and prudence of personnel involved in the operation, transportation, maintenance and storage of equipment or in the use and maintenance of facilities.

It is the responsibility of the owner or operator to read this manual and to train all other operators before they start working with the machine. Follow all safety instructions exactly. Safety is everyone's business. By following recommended procedures, a safe working environment is provided for the operator, bystanders and the area around the work site. Untrained operators are not qualified to operate the machine.

Many features incorporated into this machine are the result of suggestions made by customers like you. Read this manual carefully to learn how to operate the machine safely and efficiently. By following the operating instructions in conjunction with a good maintenance program, your roller mill will provide you with many years of trouble-free service.

For more information, please refer to Section 2.3 & Section 5 for further maintenance directions.

4.2 Before You Begin

Read the set-up instructions completely. Decide in advance where and how much you're going to roll, and how you plan to unload the grain from the roller mill. Thinking through the process can prevent panic and frustration later. Set up your roller mill before you need it, not when you need it. Do a small trial run if this is your first time using the machine or the process.

4.3 Pre-Operational Checklist

The efficient and safe operation of the Renn Roller Mill requires that each operator read and understand the operating procedures and all related safety precautions outlined in this section. A pre-operational checklist is provided for the operator. It is important for both personal safety and for maintaining the good mechanical condition of the mill that this checklist be followed.

Before operating the mill and each time thereafter, the following areas should be checked:

1. Inspect the machine if it is the start of the season.
2. Lubricate the machine per the schedule outlined in the Maintenance Section (section 5).
3. Inspect all hydraulic lines, fittings and couplers (if applicable).
4. Check all bearing locking collars to ensure that they are tight on the shafts and in good condition. Check that all set screws on the bearing collars are tight. Check that all bearing mounting hardware is secure.
5. Make sure all safety shields are properly installed.
6. Check belt tension.

4 OPERATION

4.4 Setting up the Roller Mill

4.4.1 Roll Setting

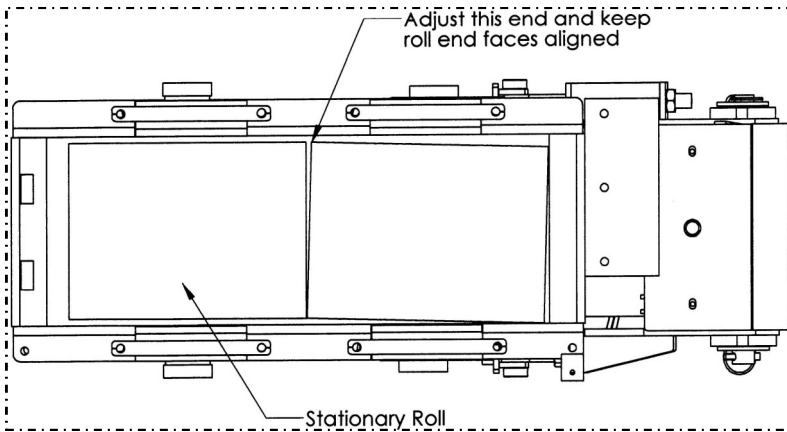


Figure 4.1

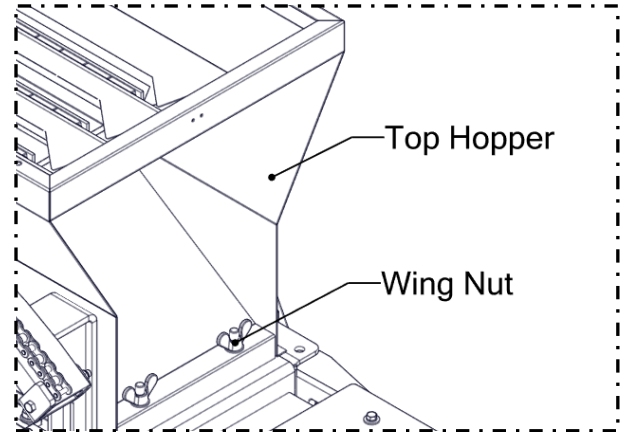


Figure 4.2

Loosen the wing nuts holding down the top hopper (Figure 4.2) and tip it over center, rotating on the hinge pin until it hits the stoppers.

If using flat rolls to roll dry grain, set the rolls a very small distance apart. Using a sheet of lined paper or feeler gauge, sweep from end to end as you reduce the gap on each end of the roll using the cam linkage adjustment nut (Figure 4.3). Ensure that the positional indicator on the spring cam is in position 1 (Figure 4.3). Turn the adjustment nuts in 1/2 turn segments (less as you near the goal) to adjust the bearing as required. Continue to adjust the roll until some resistance is felt on the paper or feeler gauge.

Turn the roll by hand to confirm that the roll has clearance all the way around. When adjustments are complete, set the jam nuts. Replace the top hopper.

For grooved rolls, the gap may vary based on the required final product. The process for this is the same but with a thicker piece of paper (or multiple pieces) or a feeler gauge.

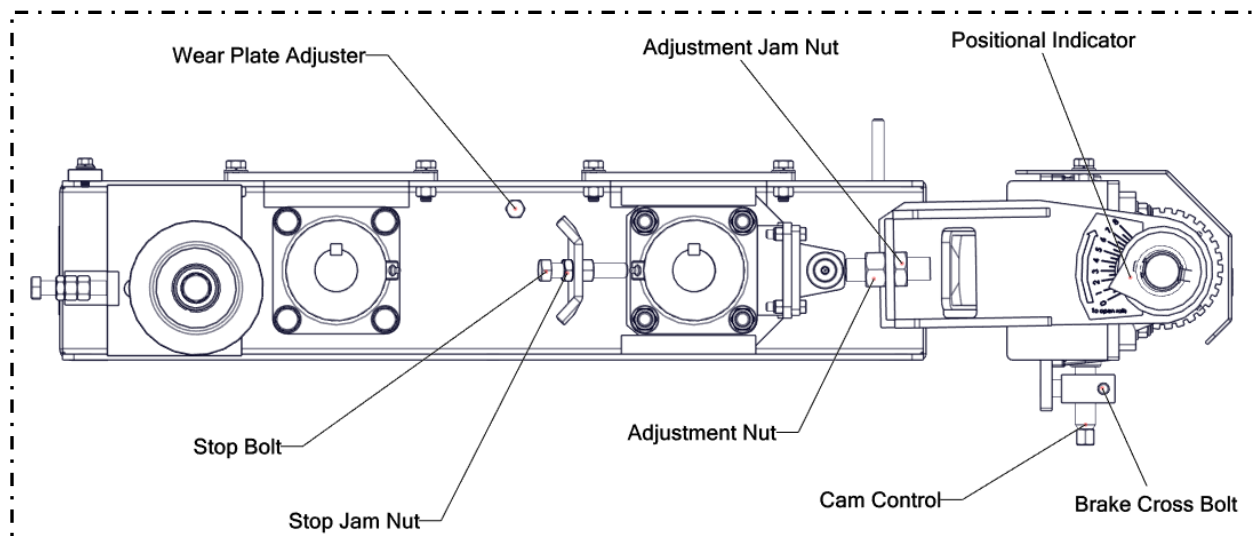


Figure 4.3

4 OPERATION

4.4.2 Roll Gap Adjustment

The cam control (Figure 4.4) serves as a mechanism to make roll gap adjustments accurately and quickly using a 3/4” wrench or socket. The cam positional indicator is set at the factory to the “1” position with 5 thousandths of clearance between the rolls. The adjustment nuts are also set at this position to maintain the minimum clearance required to keep the rolls from touching—See 4.4.1 Roll Setting.

To obtain a setting with greater roll gap, rotate the cam control in a clockwise direction after releasing the brake (Figure 4.4). The brake is released by loosening the brake cross bolt. Rotating the control by more than a half turn at a time is not advised without taking and checking a feed sample. Once the desired setting is obtained, reset the brake to maintain the setting. The cam control may be adjusted while the machine is in operation.

To obtain a setting that delivers a smaller particle size, rotate the cam control in a counter clockwise direction (equates to lower numbers on positional indicator).

To release trapped items, or to unplug the rolls, rotate the cam control so that the positional indicator rotates clockwise and points vertically. Continue turning clockwise until it points horizontally away from the indicated scale (Figure 4.5).

This is the maximum gap attainable to release articles caught above the rolls. Larger particles should be removed from above the rolls with the machine powered down. Return the indicator to the former position to resume grinding.

Additionally, the spring pressure can be increased to control the outcome of the final product. Adjusting the spring pressure is not an exact science and may take some trial and error to achieve the desired results. To adjust the spring pressure, loosen the jam nuts on the spring push bolts, and turn the spring bolts in or out to adjust the spring pressure.

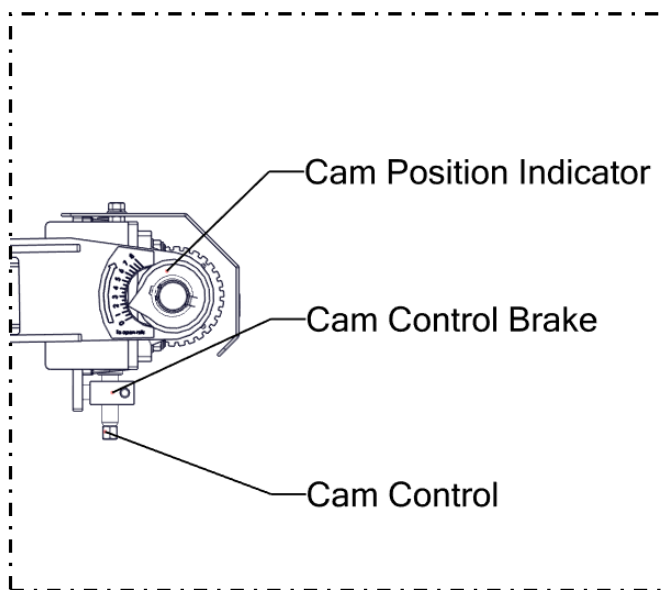


Figure 4.4

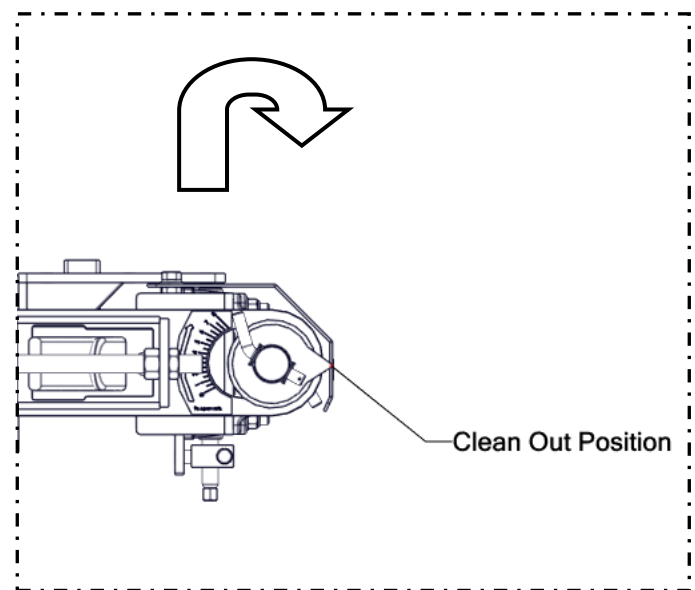


Figure 4.5

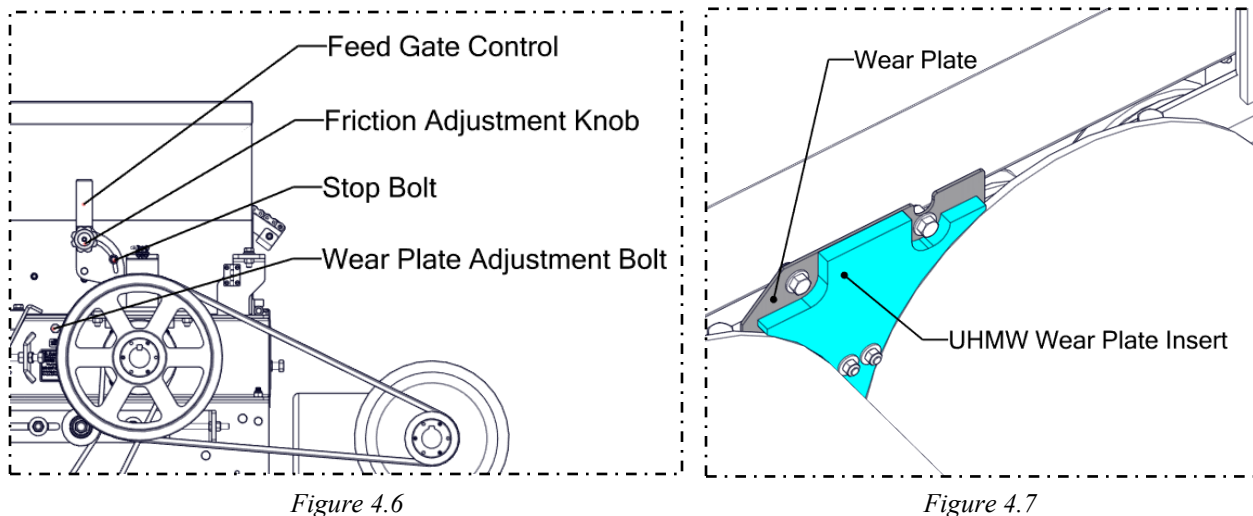
4 OPERATION

4.4.3 Feed Gate Control

Set the friction nut/washer (Figure 4.6) so that it supports the weight of the feed gate and yet allows the gate to be opened and closed by hand. Note that the setting of the feed gate helps to spread the feeding of grain evenly across the face of the roll. The feed gate also serves to limit the overall flow of grain through the rolls.

4.4.4 Setting Wear Plates

Wear plates (Figure 4.7) are used to keep grain from escaping around the ends of the rolls. The positioning of the wear plates can be seen when the feed gate is fully open. A noise can be heard if the wear plates are contacting the rolls. To remedy this, loosen the jam nut and wear plate adjustment bolt (Figure 4.6) until the noise stops. Alternately, if the gap is excessive, turn the bolt into the plate until the plate touches the roll, then back off until the noise stops. Tighten the jam nuts when the desired setting is obtained. Be sure to maintain the position of 'UHMW Wear Plate Insert' (Figure 4.7) to cover chamfer at ends of rolls. Replace as necessary.



Note: Motor not included.

4.4.5 Roll Drive Belt Tension

To increase belt tension, loosen the jam nut and turn the tensioning bolt until approximately 15lbs of force at the center of the longest belt span causes a 3/8" deflection. Reset the jam nut to lock the adjustment bolt in place. Always leave a minimum of 1/16" of room for take-up in the coils of the spring (Figure 4.10).

4.4.6 Cross Auger Belt Tension

Follow the same steps as outlined in 4.4.5. Refer to the Cross Auger Belt Tension diagram (Figure 4.9).

4 OPERATION

Roll Drive Belt

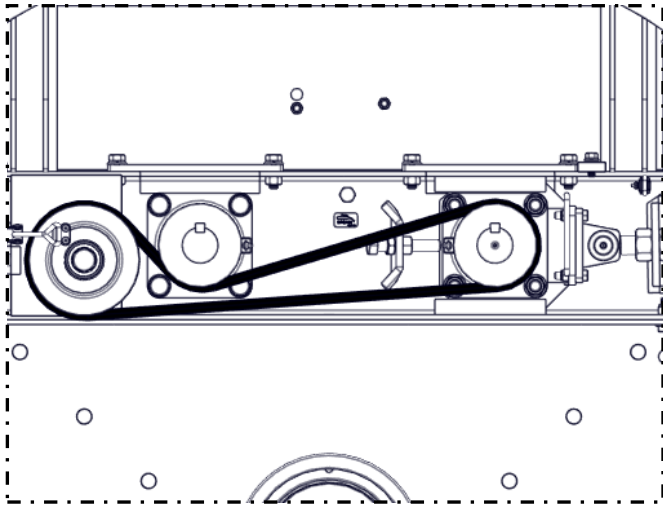


Figure 4.8

Cross Auger Drive Belt

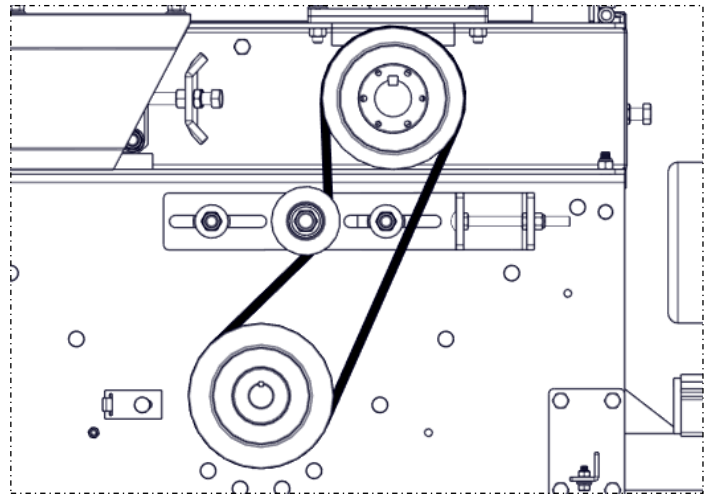


Figure 4.9

4.4.7 Spring Pressure

To increase spring pressure, loosen the jam nut and turn the spring push bolt inward a 1/4 turn at a time. Setting the pressure higher than necessary is hard on the bearings and the roll surfaces when hard particles like rocks go through the rolls. Always turn the bolts (if more than one) so that the load carried by each is the same. The factory setting for the deflection of the spring is 0.500 in with 648 lbs/in.

(Note: Figure shows top view of the mill; shield removed for illustration purposes only)

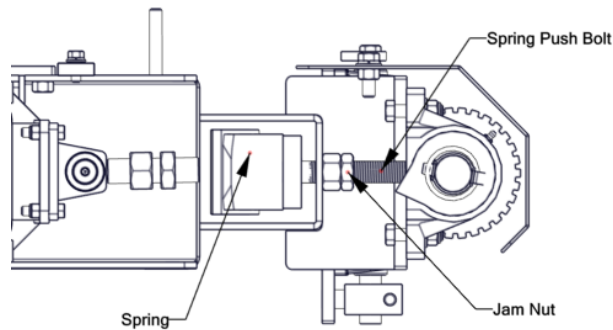


Figure 4.10

Leaf Spring Pressure (12" Roller Mill)		
Deflection (in)	lbs/in	
0.500	648	Factory Setting
0.750	884	Max for bearings

4 OPERATION

4.4.8 Grate Magnet

The grate magnet has slits on the edges (Figure 4.11). These can be removed with pliers to expand the top opening. This modification may aid in improving material flow when milling wet grain.

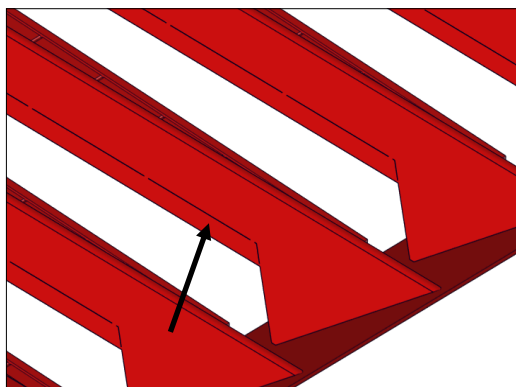


Figure 4.11

4.5 Operating the Roller Mill

1. Make sure to read and understand all of the safety items in Section 2.
2. Ensure that the feed gate is closed (Figure 4.6) before starting the mill. Even a few grains will keep the rolls from turning. Start the rolls turning at minimum RPM and slowly increase the RPM speed to 540.
3. Check the wear plate, roll gap, and feed gate friction nut settings.
4. Open the gate slowly and increase the flow, continuing to check grain quality as you do.
Note: Rolling quality is impacted by three variables: roll speed, spring pressure, and feed rate. If grain quality is good at low feed rates, but decreases quickly as the feed rate increases, the spring pressure may be too low. To increase pressure, loosen the jam nuts and turn the spring push bolts (Figure 4.8) inward a 1/2 turn at a time. Keep the pressure even on both bolts (if applicable). In difficult cases, reducing the feed rate is one more way to control feed quality.
5. Always ensure that belt tension is adequate on the cross auger drive belt. Plugging of the mill can occur if the belts begin to slip significantly (see sections 4.4.5 & 4.4.6).
6. When finishing the rolling process, always clean the top hopper out completely and close the feed gate. Note that the feed gate stop bolt (Figure 4.6) can be used to set a consistent opening point. This maintains product consistency each time rolling is performed.
7. If not using the mill for some time, clean the grain out of the gearbox using the rear door access. Best practice is to store the mill under cover.

4 OPERATION

4.6 Break-in

It is recommended that the mill be run at moderate to full operational speed and at 1/2 to 2/3 capacity during the first hour of operation. This allows the frictional forces to diminish significantly within the auger tube, and allows the free flow of grain to approach acceptable levels in the system. Keep this in mind after the mill has been stored for extended periods of time as well.

It is also recommended that the following mechanical items be checked:

1. At start up:

- Check wear plate and roll gap settings.
- Check the operation of feed gate; set the friction nut.
- Check belt tension.

2. After operating for a 1/2 hour:

- Re-torque all fasteners and hardware.
- Lubricate all grease fittings.
- Check the operation of the feed gate; reset the friction nut as needed.
- Check the roll gap setting. Due to the use of mechanical means to hold the roll in place, “settling” can occur within the system due to spring impact and other factors.
- Check the setting of the gap between the rolls, not only for a change in gap setting, but also for gap consistency from one end of the roll to the other.

A half hour of running will take care of any inconsistencies in the roll surface, and allow an accurate setting of the roll gap. See 4.4.1 for setting of roll gap.

3. After 5 hours and 10 hours of operation:

- Lubricate all grease fittings - do not over-grease.
- Proceed to the normal servicing and maintenance schedule as defined in the Maintenance Section (section 5).
- Check belt tension.

5 SERVICE AND MAINTENANCE

5.1 Servicing Record

See the Lubrication and Maintenance sections for details of service. Copy this page to continue record.

ACTION CODE: CL.....CLEAN T.....TIGHTEN
 L.....LUBRICATE CH.....CHECK

<div style="display: flex; justify-content: space-between;"> MAINTENANCE Hours Serviced By </div>										
50 Hours of Use										
CH Rolls Position - Square										
L Cam Bearings										
CH Belt Tension										
Annually										
T All Fasteners										
CL Machine										
CH Wear Plates										

5 SERVICE AND MAINTENANCE

5.2 Servicing Intervals

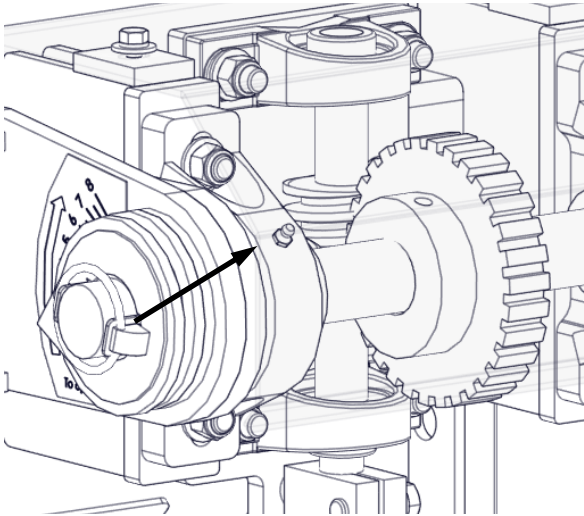
Grease

Use an S.A.E. multi-purpose high temperature grease with extreme pressure (EP) performance. An S.A.E. multi-purpose lithium base grease is also acceptable.

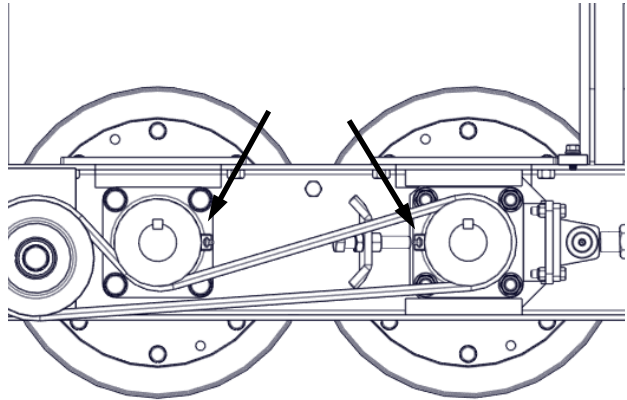
Use the Maintenance Checklist provided to keep a record of all scheduled maintenance:

1. Only use a hand-held grease gun for all greasing.
2. Wipe grease fittings with a clean cloth before greasing to avoid injecting dirt and grit.
3. Replace and repair broken fittings immediately.
4. If a fitting will not take grease, remove and clean thoroughly. Clean the lubricant passageway also. Replace fittings as necessary.

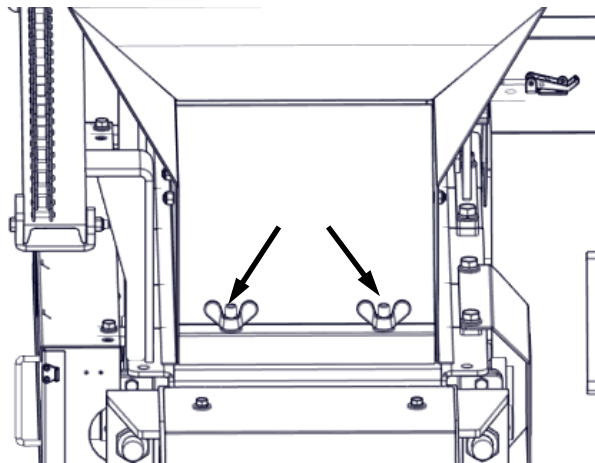
Cam adjuster bearings (grease lightly every 50 hours)



Main bearings: grease zerk front and rear (every 8 hours)



Access to rolls - Top hopper access points

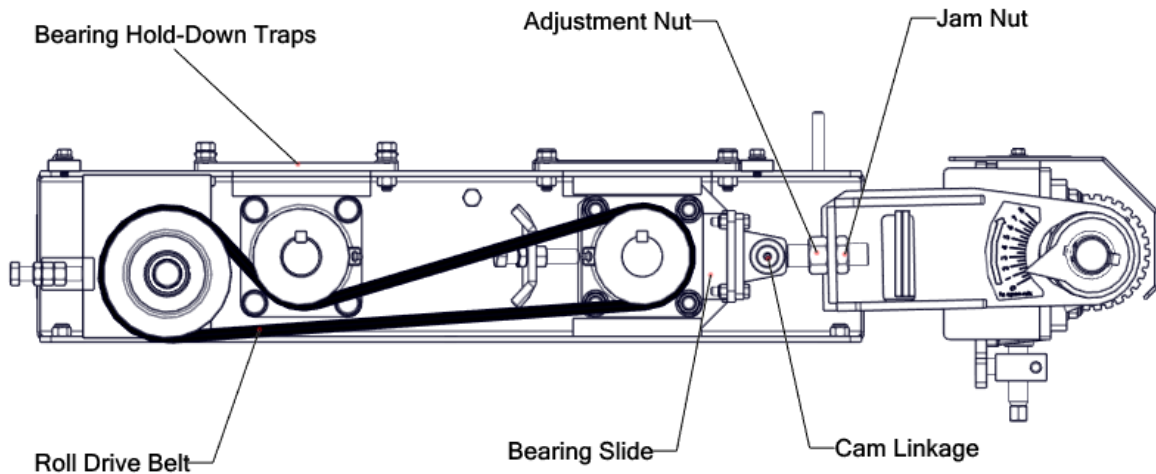


NOTE: When tipping the top hopper for maintenance. Please remove the Grate Magnet to avoid pinch points.

5 SERVICE AND MAINTENANCE

5.3 Removal Of Rolls For Servicing

1. With the power disconnected, loosen the jam nuts on each of the spring tension bolts and relieve all pressure from the spring (see section 4.4.7).
2. Relieve tension on the drive motor belts and remove.
3. Loosen the jam nuts on the tensional bolt (see section 4.4.5). Loosen and remove the belts.
4. Loosen the wing nuts holding the top hopper down and lift the topper up, over center, gently setting it on the rests.
5. Loosen and remove the bearing hold-down straps.
6. Remove the bolts that tie the cam linkage to the bearing slide.
7. After loosening the brake, turn the cam controller to create some space between the bearing slide and the cam linkage (see section 4.4.2).
8. Remove 1 roll at a time. *Note: Rolls are heavy, take appropriate precautions.*



TO SET DRIVE ROLLS AFTER RE-INSTALLATION

- Refer to Section 4.4.1.

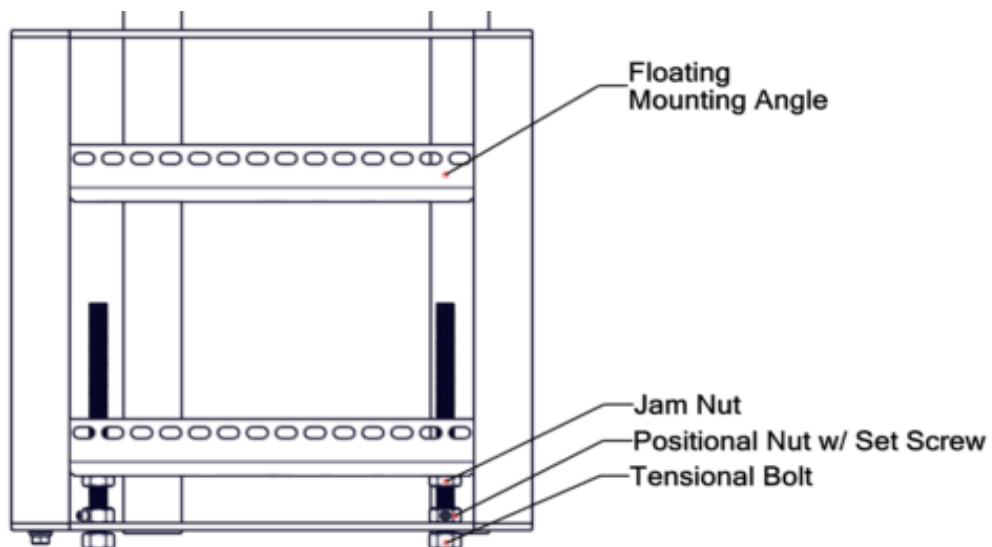
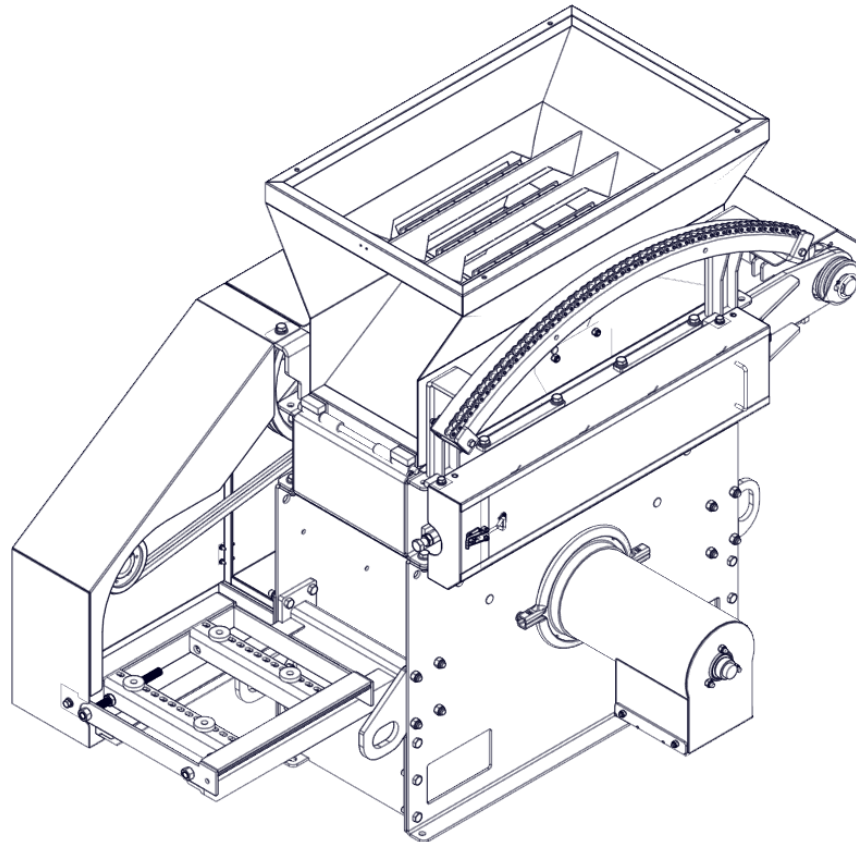
OPERATION

- Prior to start-up, ensure that the roll gap is preset to the desired setting by putting a 1 bushel sample through the rolls at rated speed. This will indicate what the final product will look like during normal operation. Adjust the gap and spring pressure as necessary based on the rolled sample, using the cam system (See section 4.4.2).

6 PDI SETUP

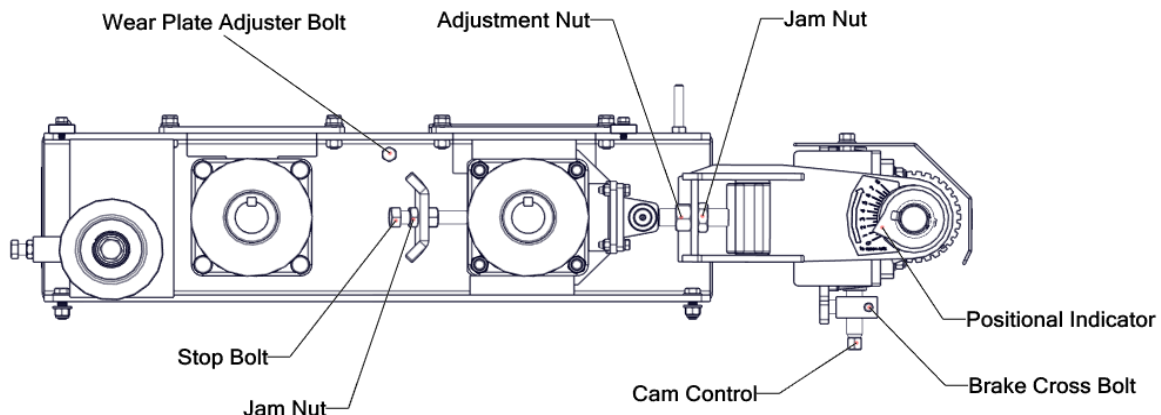
Your Renn Mill comes with everything except motor and mounting hardware.

Note: Use proper safety procedures while lifting heavy objects.



7 TROUBLESHOOTING GUIDE

PROBLEM	CAUSE	REMEDY
Whole grain in sample	Wear plate not adjusted.	With power disconnected & rolls not rotating, use a 3/4" wrench to loosen the jam nut on the wear plate adjuster. Adjust the wear plates in so that there is minimal clearance between the end of the rolls & the wear plates and tighten the jam nuts. This will prevent any whole grain from passing around the ends of the rolls. Maintain the position of the poly 'V' section to cover the chamfer at the ends of the rolls. Replace as necessary.
Wear plates and poly 'V' adjusted, roll gap at desired setting, <u>whole grain in sample</u> when gate is opened for increased flow	Rolls are opening up when negative pressure is applied from grain going between rolls.	Decrease flow of grain by closing inlet gate or Increase spring pressure by turning the spring adjusting bolts clockwise. <i>NOTE : When increasing spring pressure add pressure by turning the adjusting bolts in increments of 1/2 turn inward at a time. i.e. (1) adjust in 1/2 turn increments (2) check sample, if not as desired repeat steps 1 & 2.</i>
Wear plates checked, spring pressure is sufficient, cam positional indicator adjusted to the #1 position or less, gap still too wide for desired rolling	Roll has worn or is out of adjustment.	See Sections 4.4.1 & 4.4.2 for resetting the roll gap.



7 TROUBLESHOOTING GUIDE

PROBLEM	CAUSE	REMEDY
Wear plates and poly 'V', roll gap & spring pressure set properly, still <u><i>whole grain in sample</i></u>	Grain smaller than the space between the grooves.	Need finer groove pattern. Rolls need re-grooving or are no longer true (badly worn).
Grain is rolled too fine	Roll gap is too narrow.	Using the cam control, release the cam brake and move the indicator toward the #2 position (or next largest number - a 1/2 turn at a time, checking a sample at each 1/2 turn).
Grain is rolled too fine, gap is set to desired setting Coarse grains (corn, peas, lupins) Small grains (wheat , oats, barley, milo)	Roll pattern is too fine (i.e. more grooves per inch than necessary). Rolls are turning faster than through-put.	Change roll to a coarser groove pattern. Slow the R.P.M. down. The closer the roll speed is to the grain through-put the more consistent the rolled product will be.

8 SPECIFICATIONS

8.1 General Specifications

Weight.....Electric - 2465 lbs
Minimum Horsepower.....15 hp - Electric
Machine Capacity.....up to 1250 bu/hr (dry corn)

**Capacity will change with moisture content, roll configuration and particle size desired.





8.2 Bolt Torque Specifications

Bolts For Taper - Locking Hubs - Rolls - See Page 9.10

All other bolts—Refer to Bolt Torque Chart on Following Page

8 SPECIFICATIONS

BOLT TORQUE CHART

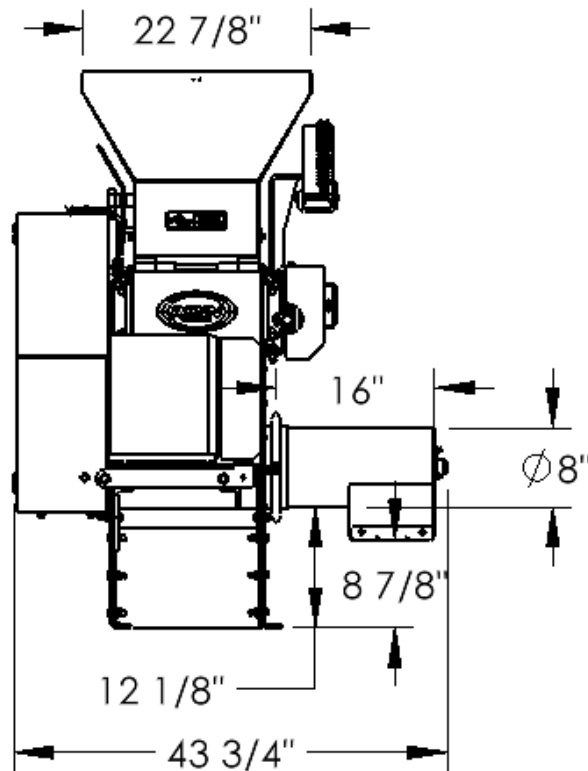
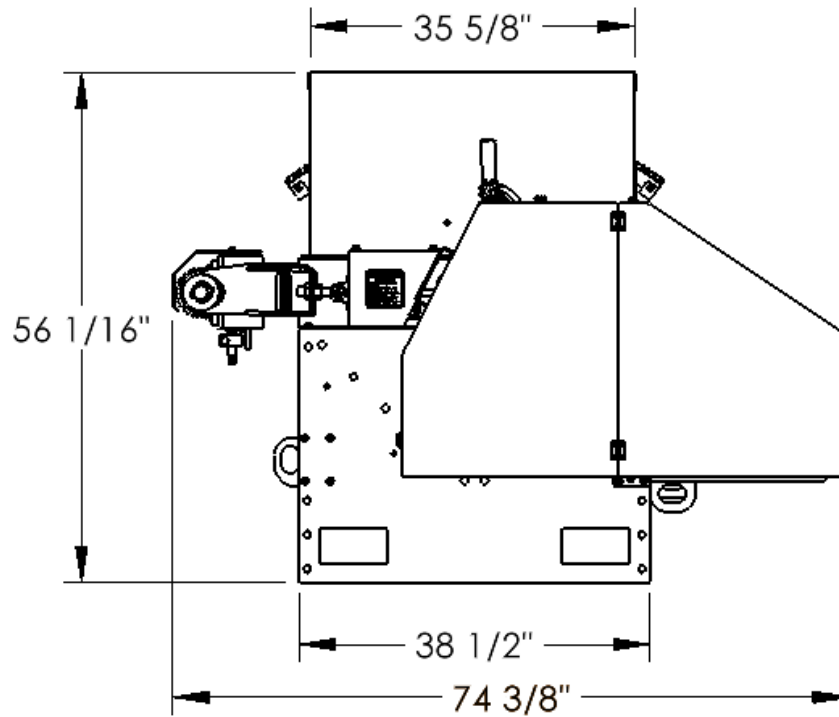
SIZE							
	SAE GRADE 2		SAE GRADE 5		SAE GRADE 8		L9
	ASSEMBLY TORQUE DRY	LUBRICATED	ASSEMBLY TORQUE DRY	LUBRICATED	ASSEMBLY TORQUE DRY	LUBRICATED	ASSEMBLY TORQUE LUBRICATED
1/4-20	66*	49*	8	75*	12	9	11
1/4-28	76*	56*	10	86*	14	10	13
5/16-18	11	8	17	13	20	18	21
5/16-24	12	9	19	14	25	20	23
3/8-16	20	15	30	23	45	30	33
3/8-24	23	17	35	25	50	35	38
7/16-14	30	24	50	35	70	55	60
7/16-20	35	25	55	40	80	60	65
1/2-13	50	35	75	55	110	80	95
1/2-20	55	40	90	65	120	90	105
9/16-12	65	50	110	80	150	110	140
9/16-18	75	55	120	90	170	130	150
5/8-11	90	70	150	110	220	170	185
5/8-18	100	80	180	130	240	180	205
3/4-10	160	120	260	200	380	280	290
3/4-16	180	140	300	220	420	320	355
7/8-9	190	140	400	300	600	460	505
7/8-14	210	155	440	320	660	500	585
1-8	220	160	580	440	900	680	775
1-14	240	170	640	480	1000	740	900
1 1/8-7	300	220	800	600	1280	960	1150
1 1/8-12	340	260	880	660	1440	1080	1325
1 1/4-7	420	320	1120	840	1820	1360	1600
1 1/4-12	460	360	1240	920	2000	1500	1750
1 3/8-6	560	420	1460	1100	2380	1780	—
1 3/8-12	640	460	1680	1260	2720	2040	—
1 1/2-6	740	560	1940	1460	3160	2360	3250
1 1/2-12	840	620	2200	1640	3560	2660	3650

**ITEMS WITH * = INCH POUNDS
ALL OTHERS = FOOT POUNDS**

**"LUBRICATED"
INCLUDES LUBRICANTS, LUBRIZING, PLATING, AND HARDENED WASHERS**

8 SPECIFICATIONS

8.3 Overall Dimensions



Note: Motor not included.

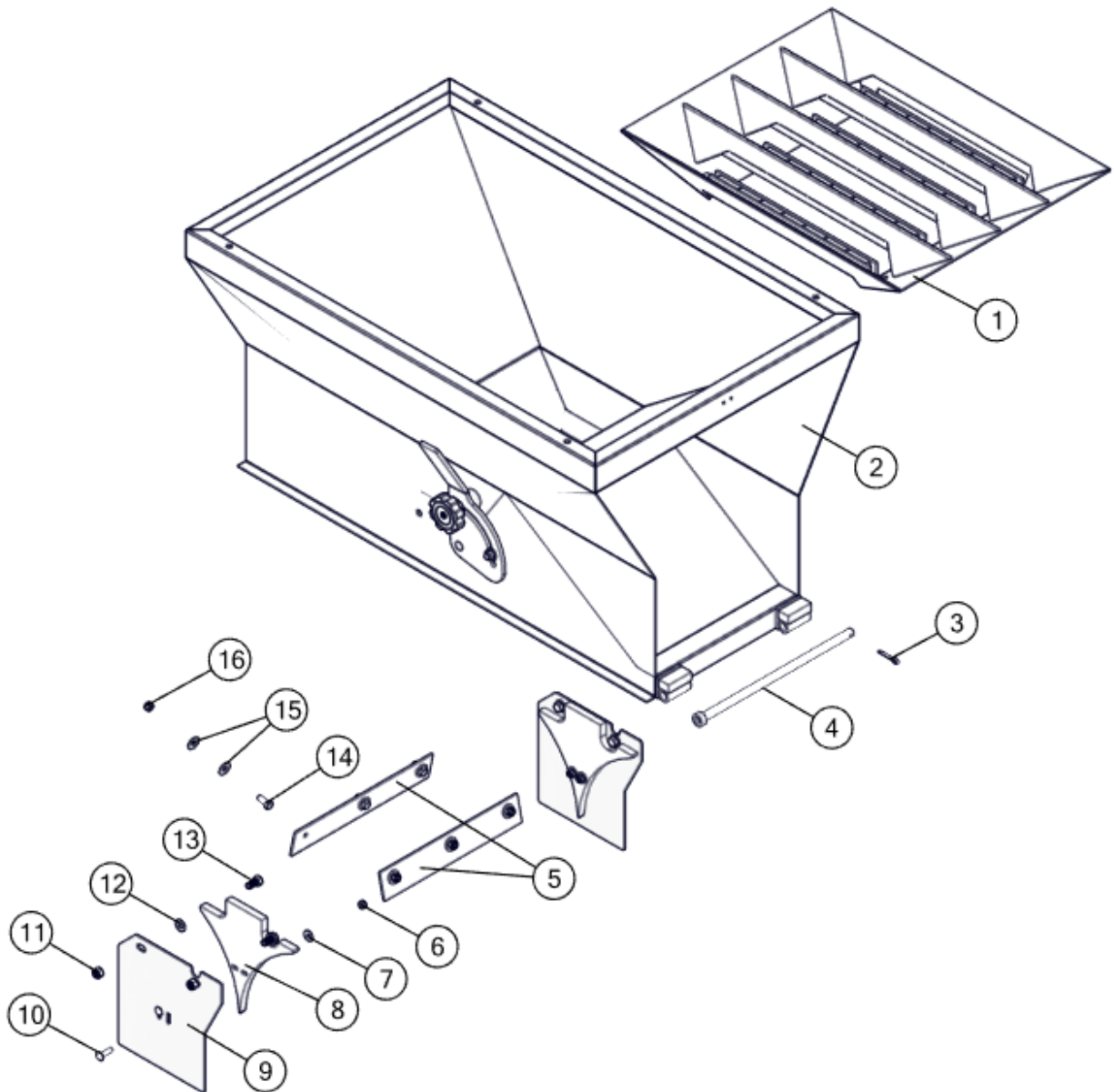
9 PARTS

9.1 Top Hopper

REF #	PART #	DESCRIPTION	QTY
1	611200-0042.00	Grate Magnet - 12" RM (Large Grain)	1
2	611200-0606.00	Top Hopper Weldm't - 2020	1
3	170000-0180	Cotter Pin - 3/16" x 1"	1
4	611200-0025.00	Hinge Pin - 12"	1
5	411200-0521.00	Top Hopper - Grain Containment Belt	2
6	167200-0642	Nyloc Nut - 1/4" NC Gr.5 PL	4
7	168000-0022	Flat Washer - 1/4" USS PL	4
8	147100-0287	UHMW Wear Plate Insert - 8"	2
9	414000-0872.00	Wear Plate - 8" Frame - Shell Cast Rolls - Mills	2
10	163100-0103	Carriage Bolt - 1/4" NC x 1" Gr.5 PL	4
11	167200-0652	Nyloc Nut - 3/8" NC Gr.5 PL	4
12	168000-0540	Flat Washer - 3/8" SAE	4
13	159300-0944	Hex Bolt - 3/8" NC x 3/4" Gr.5 PL	4
14	159300-0730	Hex Bolt - 5/16" NC x 3/4" Gr.5 PL	6
15	168000-0040	Flat Washer - 5/16" USS PL	12
16	167200-0648	Nyloc Nut - 5/16" NC Gr.5 PL	6

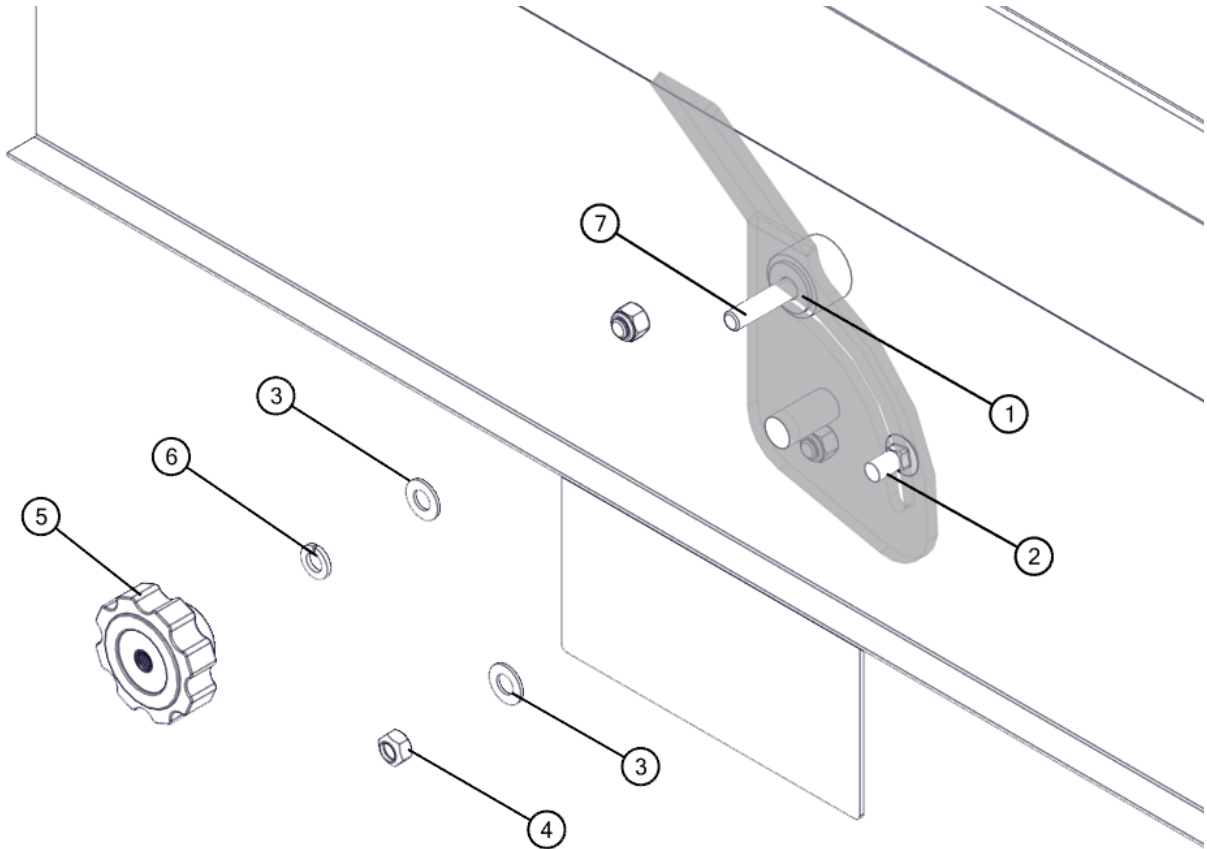
9 PARTS

9.1 Top Hopper



9 PARTS

9.1.1 Top Hopper (Knob)



REF #	PART #	DESCRIPTION	QTY
1	168000-0049	Flat Washer - 3/8" USS PL	1
2	163000-0506	Carriage Bolt 3/8" NC x 3/4" Gr.5 PL	1
3	168000-0540	Flat Washer - 3/8" SAE	2
4	167200-0412	Lock Nut - 3/8" NC	1
5	140000-0224	Lock Knob	1
6	168600-0071	Lock Washer - 3/8" PL	1
7	159400-0004	Hex Bolt - 3/8" NC x 2-1/2" Gr.5 PL	1

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9 PARTS

9.2 Roller Mill - Upper Half

REF #	PART #	DESCRIPTION	QTY
1	611200-0519.00	Main Frame Insert	2
2	159400-0401	Hex Bolt - 1/2" NC x 1-1/2" Gr.5 PL	6
3	168600-0098	Lock Washer - 1/2" PL	8
4	168000-0544	Flat Washer - 1/2" SAE PLTD	10
5	614000-0182.04	Main Frame Insert	2
6	159600-0420	Hex Bolt - Full Thread - 1/2" NC x 2" Gr.5 PL	2
7	167000-0650	Jam Nut - 1/2" NC Gr.5 PL	2
8	159400-0015	Hex Bolt - 3/8" NC x 4-1/2" Gr.5 PL	2
9	414000-0811.02	Crank Stop Bracket	2
10	167200-0652	Nyloc Nut - 3/8" NC Gr.5 PL	2
11	711200-0828.00	12" Drive Roll - 1-15/16" B-Loc - Shell Cast Roll - Electric	1
12	711200-0826.00	12" Roll - 1-15/16" B-Loc	1
13	611200-0607.00	Std. Electric Mill Frame w/ Arc - 2020	1
14	159600-0535	Hex Bolt - Full Thread - 5/8" NC x 3-1/2" Gr.5 PL	2
15	167000-0658	Jam Nut - 5/8" NC Gr.5 PL	2
16	114000-0250	Bearing - 4-Bolt Flange 1-15/16" ID NTN (UELFU-1.15/16M)	4
17	168600-0120	Lock Washer - 5/8" PL	8
18	159400-0594	Hex Bolt - 5/8" NC x 1-1/2" Gr.5 PL	8
19	159400-0427	Hex Bolt - 1/2" NC x 2" Gr.5 PL	2
20	614000-0276.00	Hinge Shield Stand Off - Non-CE	1
21	414000-0980.00	Bearing Cover - 8" Frame	1
22	167200-0690	Nyloc Nut - 5/8" NC Gr.5 PL	8
23	615000-0695.01	Bearing Slide - Bolted Head 8" Frame	2
24	303100-0020	Leaf Spring - 3 Leaf .323 x 15" 12	1
25	415100-0106.01	Spring Push Plate	1
26	167000-0693	Jam Nut - 7/8" NC Gr.5 PL	1
27	614000-0328.00	Spring Adjustment Screw - 7/8" NC	1
28	167100-0995	Wing Nut 1/2" NC	2

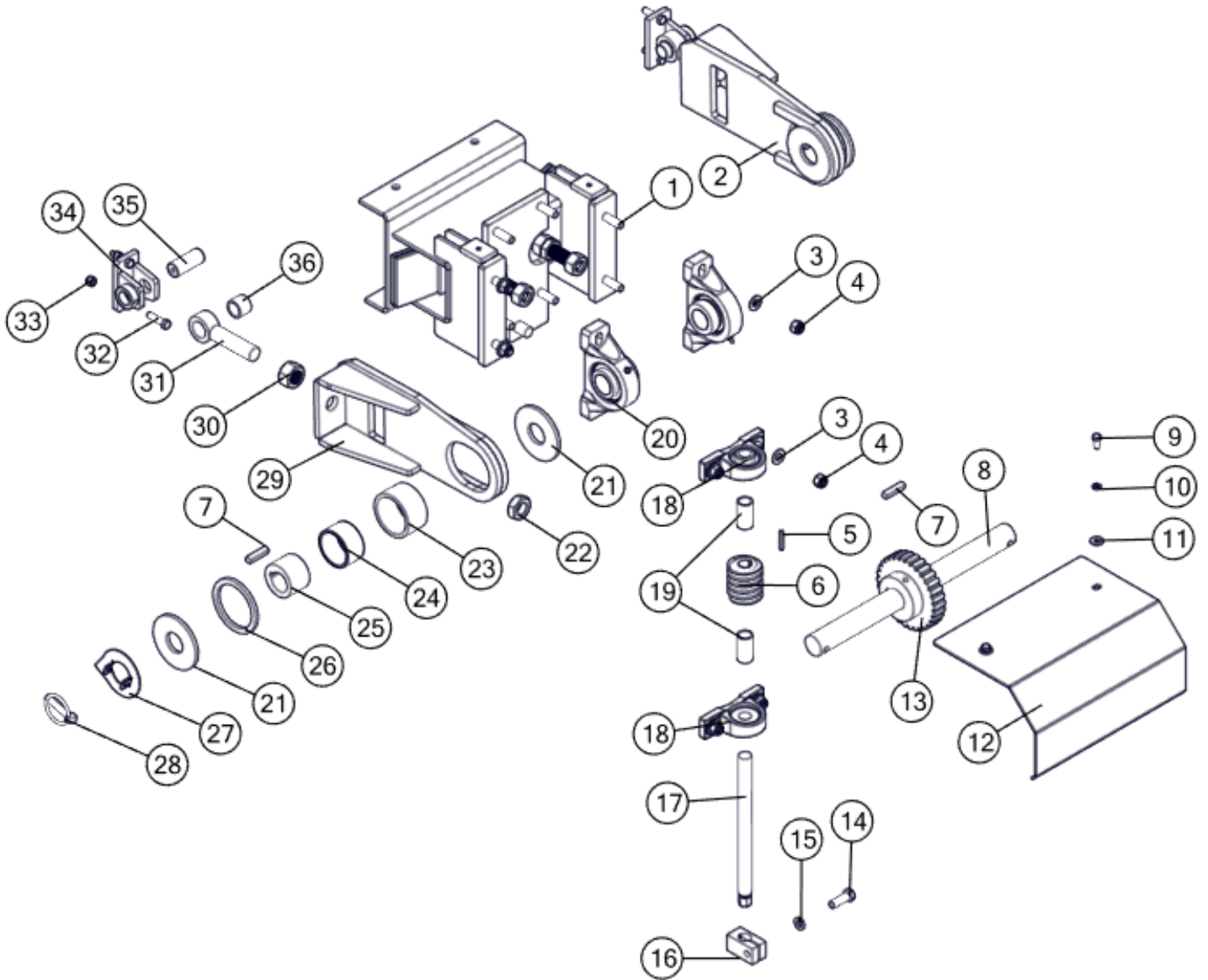
9 PARTS

9.3 Worm Drive Roll Adjustment

REF #	PART #	DESCRIPTION	QTY
1	159400-0427	Hex Bolt - 1/2" NC x 2" Gr.5 PL	8
2	615100-0219.00	Pull Plate - RH	1
3	168000-0544	Flat Washer - 1/2" SAE PLTD	8
4	167200-0688	Nyloc Nut - 1/2" NC Gr.5 PL	8
5	414000-0582.00	3/16"Keystock x 1-1/2"	1
6	120000-0601	Steel Worm 6DP Single Start RH 7/8" ID	1
7	414000-0652.00	3/8" Keystock X 1-3/4"	3
8	415100-0102.01	Cam Shaft - SCA	1
9	159300-0730	Hex Bolt - 5/16" NC x 3/4" Gr.5 PL	2
10	168600-0062	Lock Washer - 5/16" PL	2
11	168000-0049	Flat Washer 3/8" USS PL	2
12	411200-0531.01	SCA Shield - 12"	1
13	121000-0630	Worm Gear - 6DP - Single Start, 30 Tooth, 1-1/2 " ID	1
14	159400-0401	Hex Bolt - 1/2" NC x 1-1/2" Gr.5 PL	1
15	168600-0098	Lock Washer - 1/2" PL	1
16	414000-0243.01	Worm Wheel Brake	1
17	615100-0361.00	Worm Shaft - 7/8" x 11"-3/4"	1
18	113900-0914	7/8" Bearing - Pillow Block	2
19	413600-0114.00	Worm Gear Spacer	2
20	114000-0260	Bearing - Pillow Block 1-1/2" ID NTN (UELP-1 1/2M)	2
21	415100-0361.00	Capping Washer	4
22	167000-0697	Jam Nut - 1" NF RH Gr.5 BL	2
23	415100-0215.00	Oilite Bushing - 2-3/4" x 3-1/4" x 1-3/4"	2
24	415100-0217.00	Oilite Bushing - 2-3/8" x 2-3/4" x 1-1/2"	2
25	415100-0034.01	Spring Cam Hub	2
26	415100-0362.01	0.5" Spacing Washer - SCA - w/bushing	2
27	483100-0707.00	Cam Position Indicator - 1-1/2"	1
28	161500-0455	Lynch Pin - 7/16" x 1-3/4"	2
29	615100-0220.00	Pull Plate - LH	1
30	167000-0870	Hex Nut - 1" NF Gr.5 BL RH	2
31	615100-0304.00	Adjuster Eye Rod	2
32	159300-0988	Hex Bolt - 3/8" NC x 1-1/2 Gr.5 PL	4

9 PARTS

9.3 Worm Drive Roll Adjustment



33	167200-0652	Nyloc Nut - 3/8" NC Gr.5 PL	4
34	613000-0069.00	Clevis Weldment	2
35	414000-0239.00	Cam Pivot Pin - 1" x 2-1/2"	2
36	113500-0126	Oilite Bushing 1" x 1-1/4" x 1"	2

9 PARTS

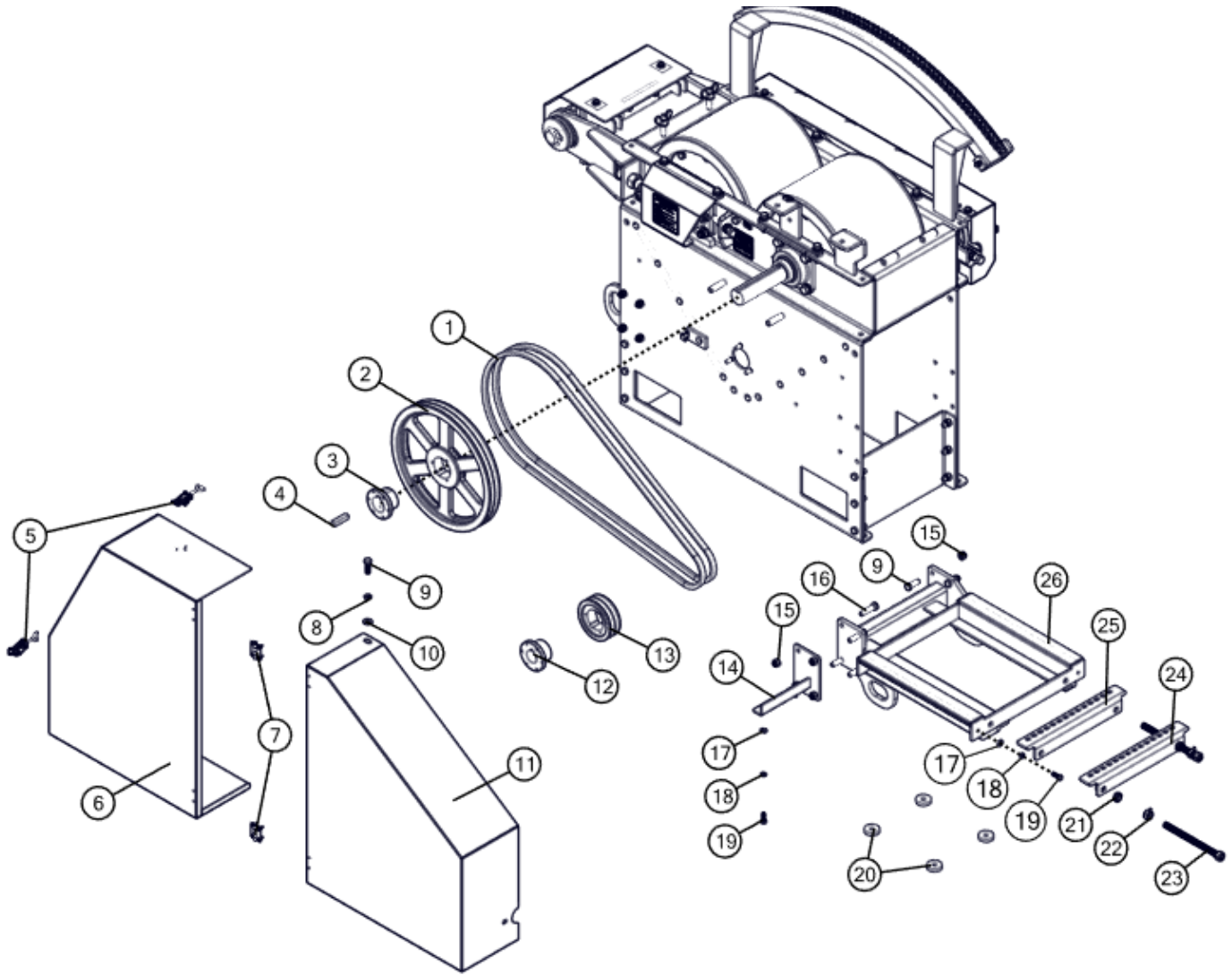
9.4 Roll Drive - Front

REF #	PART #	DESCRIPTION	QTY
1	144500-0850	V Belt - 5VX850	2
2	142800-0154	Pulley - 2 Groove 15.4" - B Bushing	1
3	141800-0031	B 1-15/16" Bushing	1
4	414000-0553.01	1/2" Keystock x 2-1/4"	1
5	154000-0140	Overcenter Latch - 4.7"	2
**	159300-0520	Stove Bolt - #10-24 x 1/2"	6
**	167000-0520	Hex Nut - #10-24 PL	6
**	161300-0771	3/32" x 1-11/16" Hair Pin - #3	2
6	612600-0251.00	Front Shield - Folding Portion	1
7	153000-0800	Butt Hinge - 2" x 1-1/2"	2
**	159300-0501	Stove Bolt - #10-24 x 5/8"	8
**	167000-0520	Hex Nut - #10-24 PL	8
8	168600-0098	Lock Washer - 1/2" PL	1
9	159400-0401	Hex Bolt - 1/2" NC x 1-1/2" Gr.5 PL	5
10	168000-0544	Flat Washer - 1/2" SAE PLTD	1
11	412600-0808.00	Front Shield - Fixed Portion	1
12	141800-0026	B Bushing - 1-5/8"	1
13	142800-0048	Pulley - 2 Groove 4.8" - B Bushing	1
14	612600-0253.00	Lower Shield Support	1
15	167200-0688	Nyloc Nut - 1/2" NC Gr.5 PL	8
16	159400-0427	Hex Bolt - 1/2" NC x 2" Gr.5 PL	4
17	168000-0540	Flat Washer - 3/8" SAE	2
18	168600-0071	Lock Washer - 3/8" PL	2
19	159300-0961	Hex Bolt - 3/8" NC x 1" Gr.5 PL	2
20	412600-0824.00	Electric Motor Mount Spacer - 3/8"	4
21	167000-0658	Jam Nut - 5/8" NC Gr.5 PL	2
22	714000-0229.00	Nut With Locking Set Screw	2
23	614000-0253.00	Electric Motor Mount Adjustment Bolts	2
24	614000-0254.00	Tensioner Weldment	1
25	414000-0305.01	Motor Mount Angle	1
26	611200-0525.00	Electric Motor Mount - Extended w/ Hold Down End Plates	1

**Check the motor shaft size before placing order of part# (141800-0026) B 1-5/8" Bushing.

9 PARTS

9.4 Roll Drive - Front



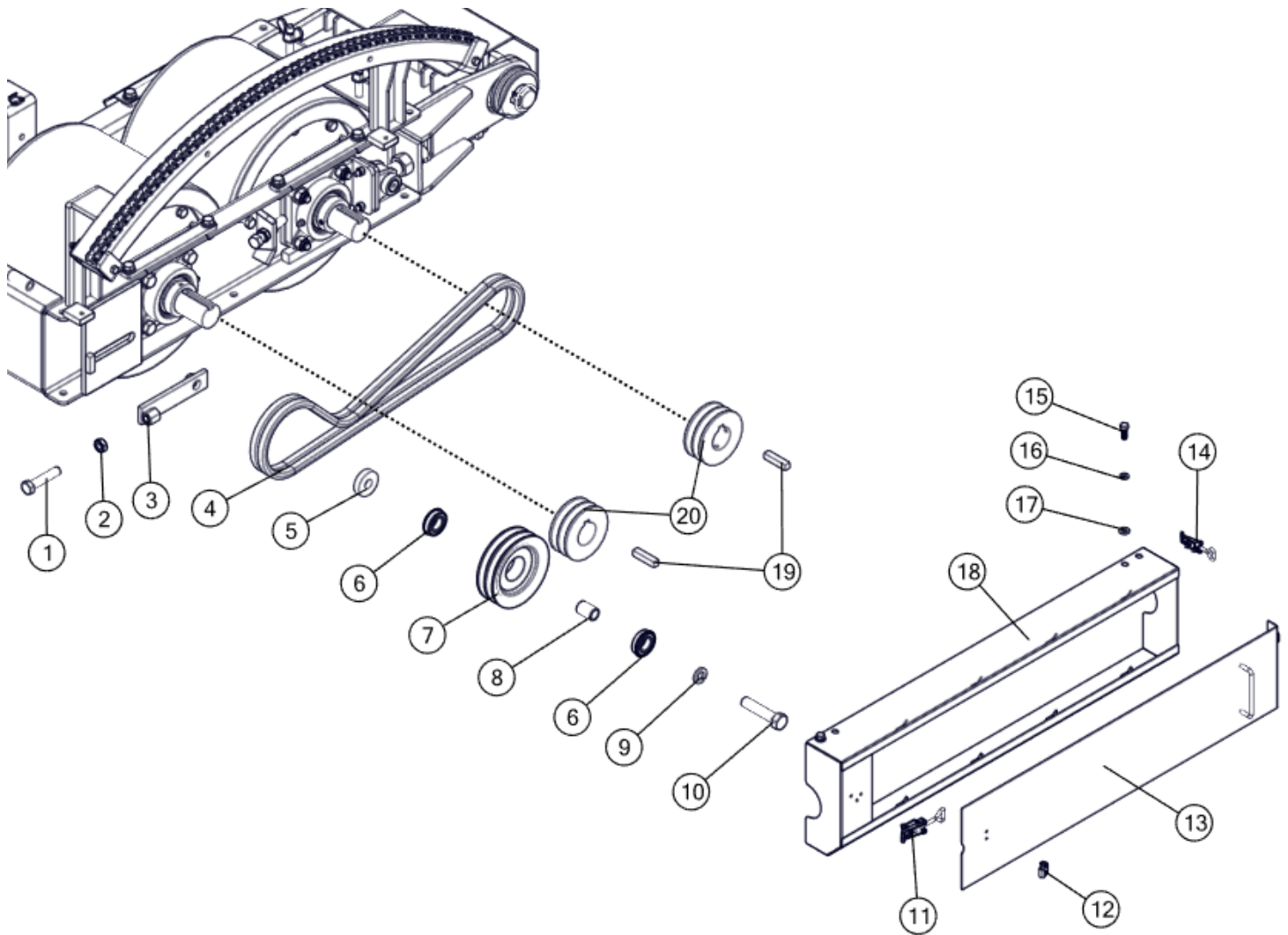
9 PARTS

9.5 Roll Drive - Rear

REF #	PART #	DESCRIPTION	QTY
1	159600-0530	Hex Bolt - Full Thread - 5/8" NC x 3" Gr.5 PL	1
2	167000-0658	Jam Nut - 5/8" NC Gr.5 PL	1
3	614000-0505.01	Rear Belt Tensioner Weldment	1
4	144000-0664	V-Belt - BB60	2
5	414000-0812.01	Washer	1
6	114000-0098	1" Bearing - 52mm Cylindrical OD	2
7	124000-0006	Pulley - 2 Groove 6" x 2"	1
8	414000-0676.02	Pulley Sleeve - 6" Idler Pulley	1
9	168600-0127	Lock Washer - 3/4" NC PL	1
10	159400-0812	Hex Bolt 3/4" NC x 4" Gr.5	1
11	154000-0140	Overcenter Latch - 4.7"	1
**	159300-0520	Stove Bolt - #10-24 x 1/2"	3
**	167000-0520	Hex Nut - #10-24 PL	3
12	154000-0141	Catch - Overcenter Latch - 4.7"	1
**	159300-0520	Stove Bolt - #10-24 x 1/2"	2
**	167000-0520	Hex Nut - #10-24 PL	2
13	614000-0293.00	Shield Slide - 8" Frame	1
14	154000-0142	Overcenter Latch - 3.5"	1
**	159300-0515	Stove Bolt - 8-32 x 1/2"	2
**	167000-0519	Hex Nut - 8-32 PL	2
15	159300-0961	Hex Bolt - 3/8" NC x 1" Gr.5 PL	2
16	168600-0071	Lock Washer - 3/8" PL	2
17	168000-0540	Flat Washer - 3/8" SAE	2
18	614000-0292.01	Rear Shield Body	1
19	414000-0553.01	1/2" Keystock x 2-1/4"	2
20	124000-0005	Pulley - 2 Groove 4-1/2" x 1-15/16"	2

9 PARTS

9.5 Roll Drive - Rear



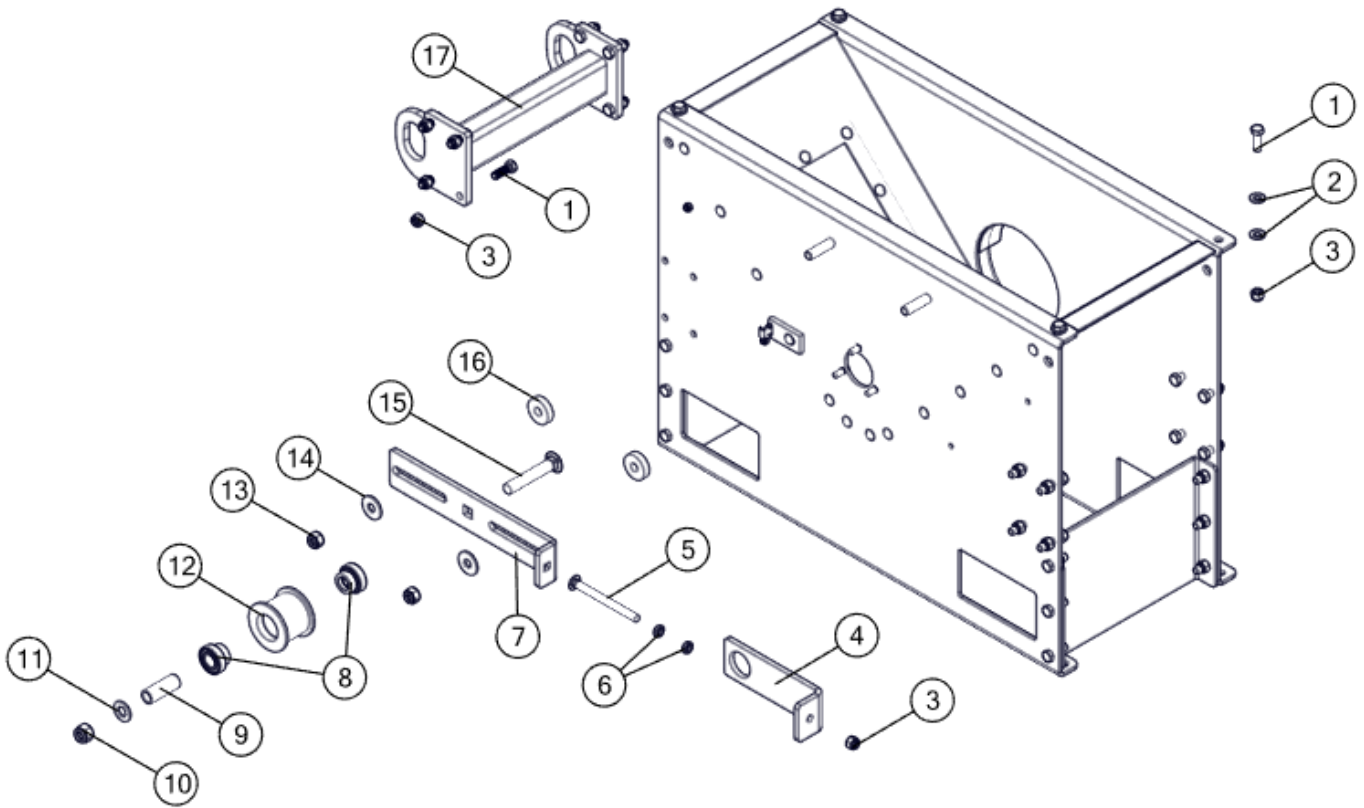
9 PARTS

9.6 Pulley Tensioner

REF #	PART #	DESCRIPTION	QTY
1	159400-0401	Hex Bolt - 1/2" NC x 1-1/2" Gr.5 PL	12
2	168000-0544	Flat Washer - 1/2" SAE PLTD	8
3	167200-0688	Nyloc Nut - 1/2" NC Gr.5 PL	13
4	412400-0532.02	Tensioner Bracket	1
5	163100-0120	Carriage Bolt - 1/2" NC x 6" Gr.5 BL	1
6	167000-0650	Jam Nut - 1/2" NC Gr.5 PL	2
7	412400-0517.03	Tensioner Bracket	1
8	114100-0016	1" Bearing - 52mm Cylindrical OD	2
9	415400-0141.03	Sleeve - 3-1/2" Triple Idler Pulley	1
10	167200-0692	Nyloc Nut - 3/4" NC Gr.5 PL	1
11	168000-0587	Flat Washer - 3/4" SAE PL	1
12	124000-0017	Idler Pulley - 3-5/8" OD x 52mm Bore	1
13	167200-0690	Nyloc Nut - 5/8" NC Gr.5 PL	2
14	168000-0080	Flat Washer - 5/8" USS PL	2
15	163100-0145	Carriage Bolt - 3/4" NC x 4-1/2" Gr.5 PL	1
16	412400-0518.04	1/2" Spacer - Idler Tensioner	2
17	611200-0524.00	Strut Weldment	1

9 PARTS

9.6 Pulley Tensioner



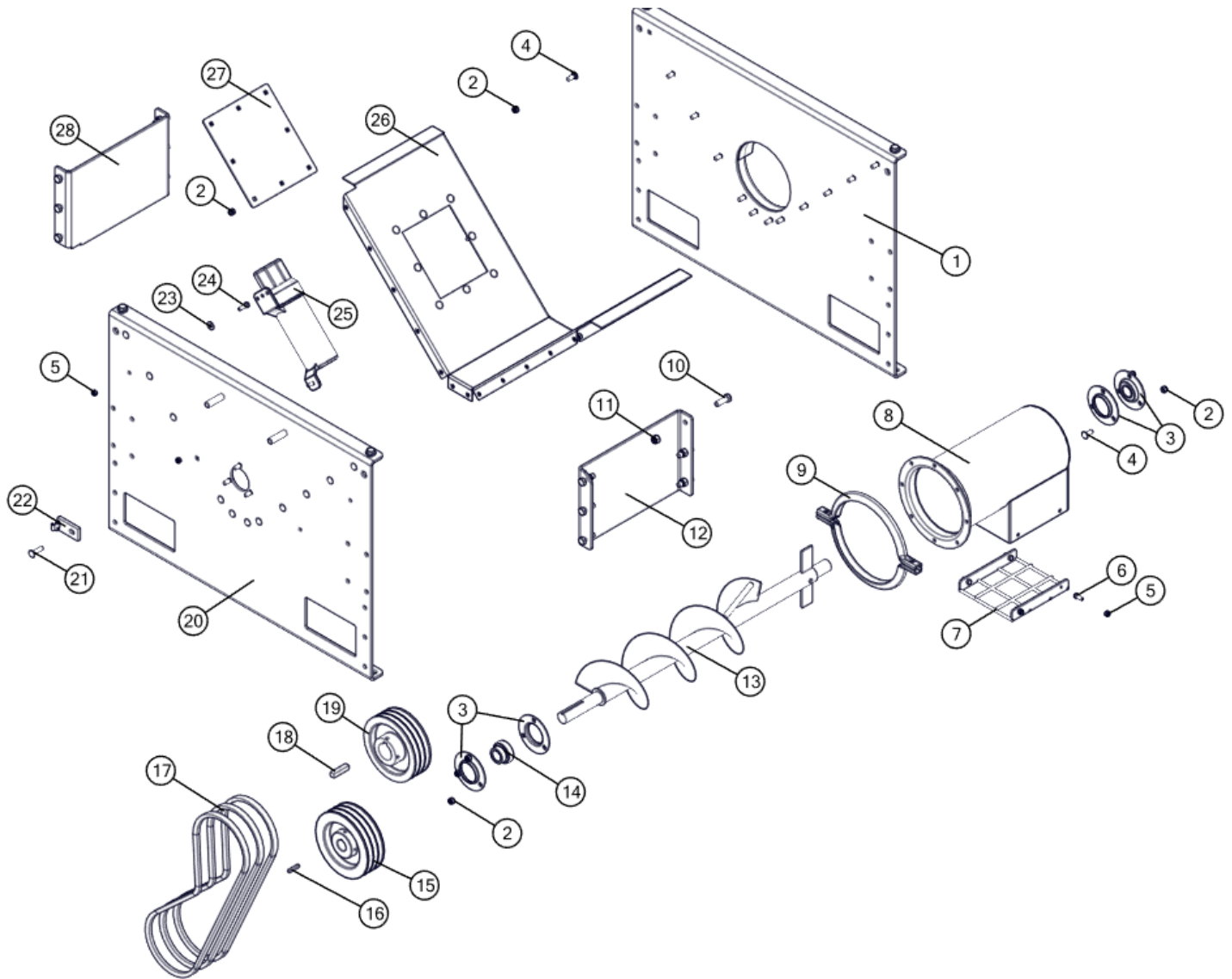
9 PARTS

9.7 Bottom Hopper & Auger

REF #	PART #	DESCRIPTION	QTY
1	612600-0268.00	Rear Panel Weldmt. - 8" X-Auger - 2018	1
2	167200-0652	Nyloc Nut - 3/8" NC Gr.5 PL	38
3	114000-0162	Flangette - 62mm	4
4	163000-0507	Carriage Bolt - 3/8" NC x 1" Gr.5 PL	37
5	167200-0648	Nyloc Nut - 5/16" NC Gr.5 PL	6
6	159300-0730	Hex Bolt - 5/16" NC x 3/4" Gr.5 PL	4
7	671300-0655.00	Bolt-on Safety Guard - 8" Discharge Auger	1
8	671300-0075.01	8" x 16" Bearing Support - 8" Cross Auger	1
9	155500-0080	Band Clamp - 8"	1
10	159400-0401	Hex Bolt - 1/2" NC x 1-1/2" Gr.5 PL	12
11	167200-0688	Nyloc Nut - 1/2" NC Gr.5 PL	12
12	411200-0705.00	Side Panel - Motor Side - 24" BH	1
13	871300-0559.01	8" Std. Cross Auger - 12" Electric	1
14	114000-0001	1-1/4" Bearing - 62mm OD, Eccentric Lock	1
15	124000-0018	Pulley - 3 Groove 7.4" x 1-1/4"	1
16	414000-0646.00	1/4" Keystock x 1-1/2"	1
17	144400-0600	V-Belt - 5VX600	3
18	414000-0553.01	1/2" Keystock x 2-1/4"	1
19	124000-0019	Pulley - 3 Groove 7.4" x 1-15/16"	1
20	612600-0267.00	Front Panel Wldmt - 8" X-Auger - 2018	1
21	163000-0520	Carriage Bolt - 3/8" NC x 1-1/2" Gr.5 PL	1
22	612600-0231.00	Latch Weldment	1
23	168000-0040	Flat Washer - 5/16" USS PL	2
24	159300-0735	Hex Bolt - 5/16" NC x 1" Gr.5 PL	2
25	147000-0010	Manual Canister	1
26	611200-0522.00	12" Mill BH Wrap, 7" & 8" X-Auger, 8" Frame	1
27	611200-0523.00	Inspection Plate - 12" Mill	1
28	411200-0704.00	Side Panel - Cam Side - 24" BH	1

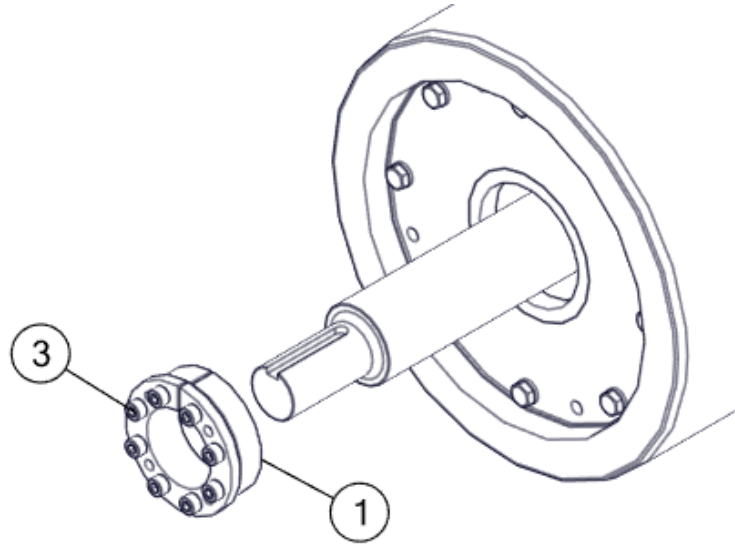
9 PARTS

9.7 Bottom Hopper & Auger



9 PARTS

9.8 Roll Bushing Assembly - B-Loc Bushing



Roll Size Dia. x Length	[#1] B-Loc Hub Part # & I/D	[#2] B-Loc Spacer Ring & Size	[#3] Socket Head Cap Screw (QTY) & Size	Tightening Torque (ft-lbs)
8-5/8" n x 10"	141000-0001 1-3/8"	N/A	(8) 6mm x 1.0 x 20mm	12
12 3/4" n x 12"	141000-0002 1-15/16"	N/A	(7) 8mm x 1.25 x 25mm	30
12 3/4" n x 16"	141000-0002 1-15/16"	N/A	(7) 8mm x 1.25 x 25mm	30
16" n x 12"	141000-0002 1-15/16"	N/A	(7) 8mm x 1.25 x 25mm	30
16" n x 18"	141000-0002 1-15/16"	N/A	(7) 8mm x 1.25 x 25mm	30
16" n x 24"	141000-0002 1-15/16"	N/A	(7) 8mm x 1.25 x 25mm	30
16" n x 24H	141000-0004 2-7/16"	N/A	(9) 8mm x 1.25 x 25mm	30
16" n x 30"	141000-0004 2-7/16"	N/A	(9) 8mm x 1.25 x 25mm	30
16" n x 30H	141000-0003 2-15/16"	N/A	(8) 10mm x 1.5 x 30mm	60
16" n x 36"	141000-0003 2-15/16"	N/A	(8) 10mm x 1.5 x 30mm	60
16" n x 48"	141000-0003 2-15/16"	N/A	(8) 10mm x 1.5 x 30mm	60
16" n x 60"	141000-0010 3-7/16"	N/A	(8) 10mm x 1.5 x 30mm	60

Locking screws, taper, shaft & bore contact areas should be clean and lightly oiled, all collar slits should be aligned.

DO NOT use Molybdenum Disulfide (e.g. Molykote, Never-Seize or similar lubricants) in any locking assembly.

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